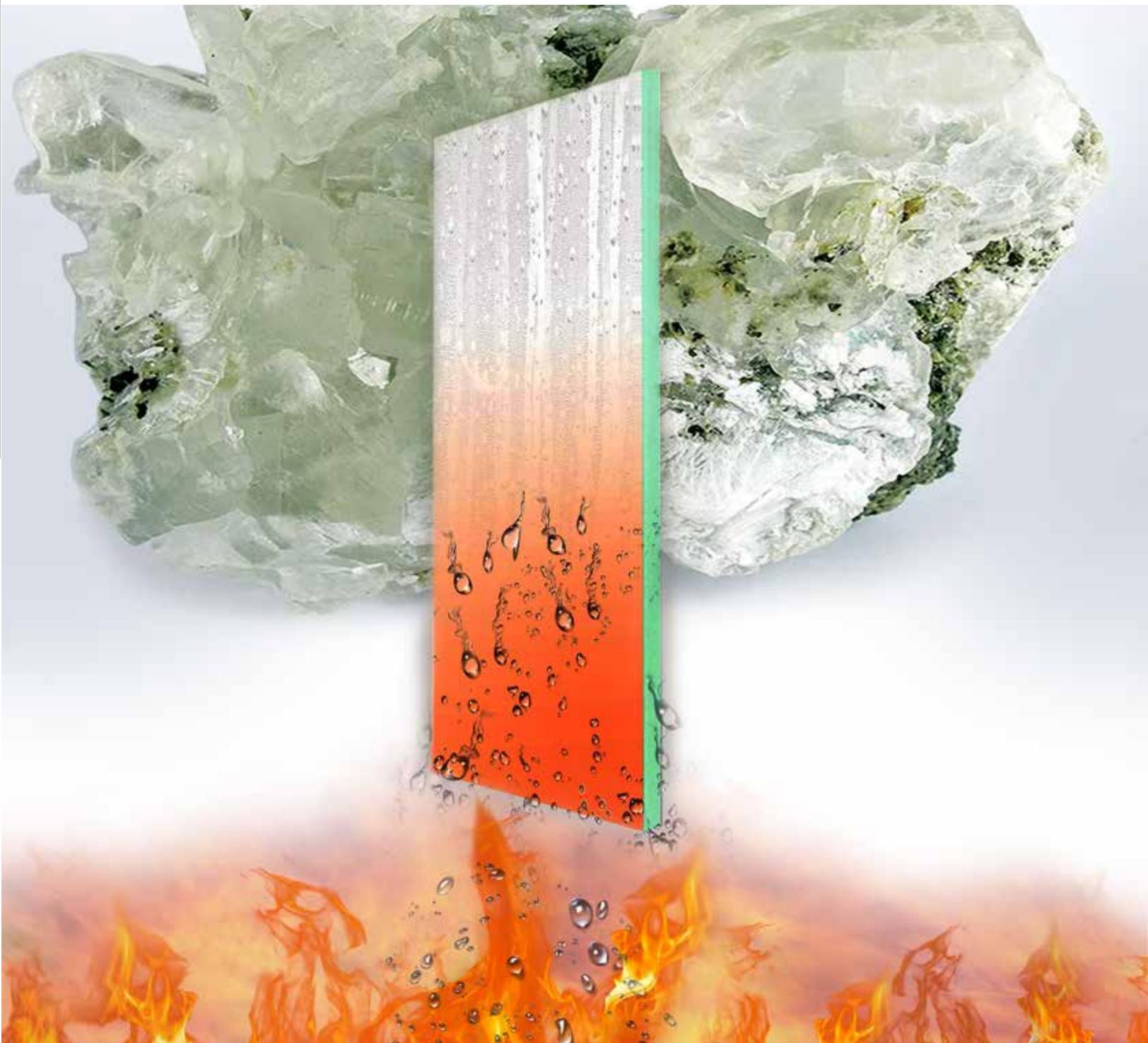
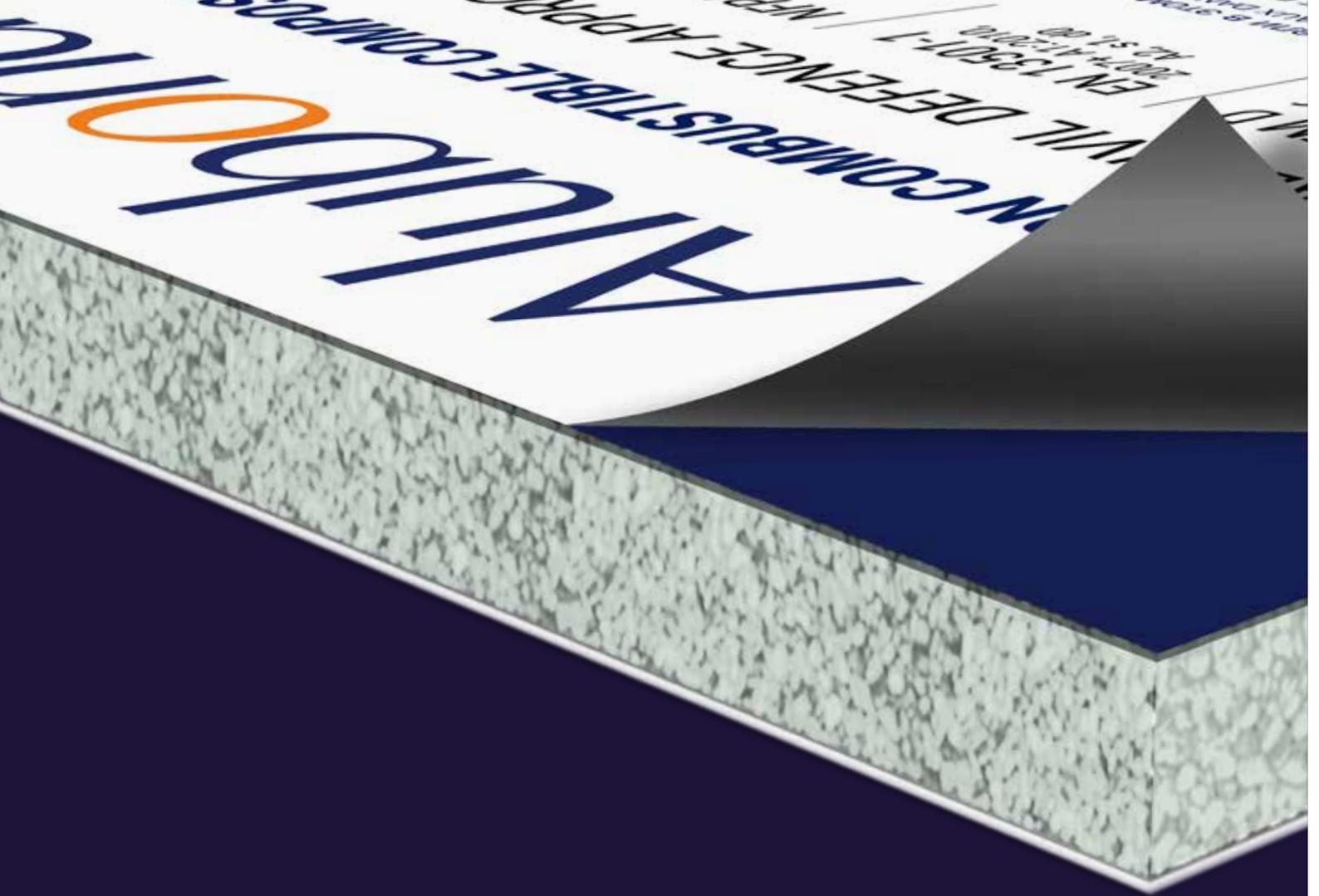


# Alubond A2

U.S.A  
NON COMBUSTIBLE COMPOSITE PANELS



**THE NEW CLADDING WONDER  
RELEASES WATER WHEN HEATED**



# Alubond A2

U.S.A  
NON COMBUSTIBLE COMPOSITE PANELS

**ALUBOND U.S.A FR-A2, A QUALITY PRODUCT FROM  
ALUBOND U.S.A, THE WORLD'S LARGEST FIRE RETARDANT ACP PANEL.**

Alubond U.S.A FR-A2 is a registered brand name of American Building Technologies located in Rockford Illinois with production bases in Europe, Middle East, Oman and India with an annual production capacity of 25,000,000 M2 (Twenty Five Million square meters) and the brand ownership is now fully transferred and the brand is now owned by Mulk Holdings.



# NO MORE FIRE

Alubond U.S.A FR-A2 is the new generation exterior fire retardant Panels with over 90% Stone core sandwiched between two layers of metal skins . Alubond U.S.A FR-A2 patented core formulation with a high percentage of Magnesium Hydroxide provides superior fire retardant capabilities making it an extremely safe cladding solution for buildings worldwide. Alubond U.S.A FR-A2 has passed stringent Fire test certifications all over the world achieving product classifications as per EN 13501 – 1 A2 S1 d0 (Over 90% Stone core content) and EN 13501 – 1 B S1 D0 (Over 70% Stone core content).

## Advantages of Magnesium Hydroxide

- ▶ Filler and Flame Retardant/Smoke Suppressant in one product
- ▶ Environmentally Acceptable
- ▶ Halogen Free
- ▶ Non-Corrosive
- ▶ Reduces Smoke Density
- ▶ Non-Volatile
- ▶ Largely Inert
- ▶ Thermally Stable upto 340°C and thereafter undergoes Endothermic Decomposition releasing Water



The solid mineral magnesium hydroxide, with the chemical formula  $Mg(OH)_2$  is a common alteration product of periclase in marble; a low-temperature hydrothermal vein mineral in metamorphosed limestones and chlorite schists; and formed during serpentinization of dunites. It is often found in association with serpentine, calcite, aragonite, dolomite, magnesite, hydromagnesite, artinite, talc and chrysotile.

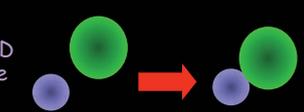
## What is Endothermic & Exothermic Reaction ?

**Endothermic and exothermic reactions**

**Step 1:** Energy must be **SUPPLIED** to break chemical bonds:



**Step 2:** Energy is **RELEASED** when new chemical bonds are made:



**Endothermic process: a change (e.g. a chemical reaction) that requires (or absorbs) heat.**

Photosynthesis is an endothermic reaction (requires energy input from sun)



*A reaction is **EXOTHERMIC** if more energy is **RELEASED** than **SUPPLIED**. If more energy is **SUPPLIED** than is **RELEASED** then the reaction is **ENDOTHERMIC***

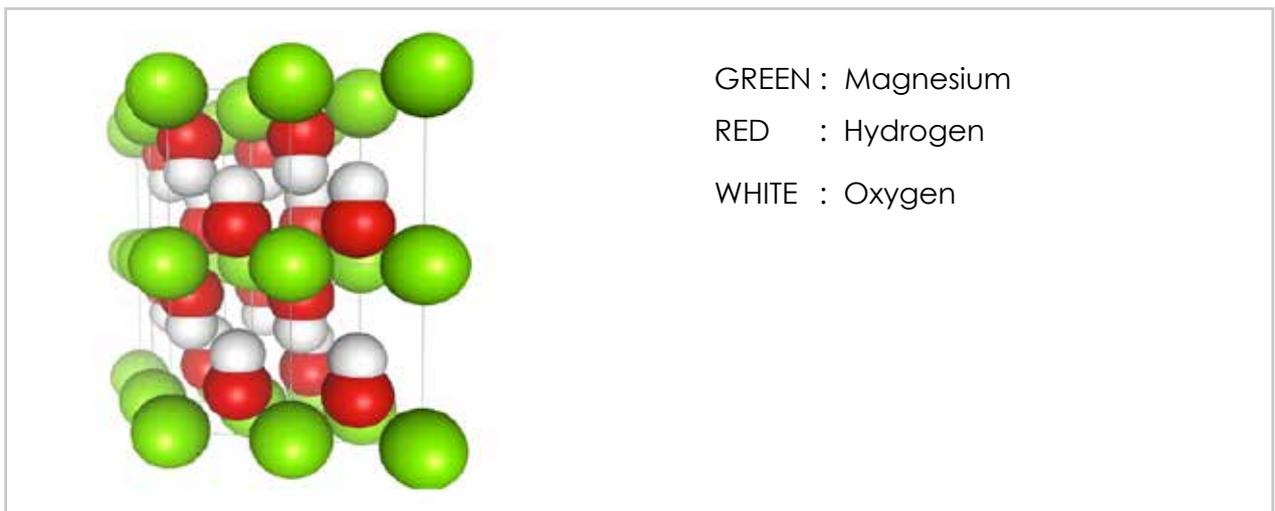
LDPE (Low density Polyethylene) is a hydrocarbon material which exhibits exothermic reaction by releasing energy when exposed to heat.

$Mg(OH)_2$  is a natural mineral which exhibits Endothermic reaction by absorbing heat when exposed to energy/heat.

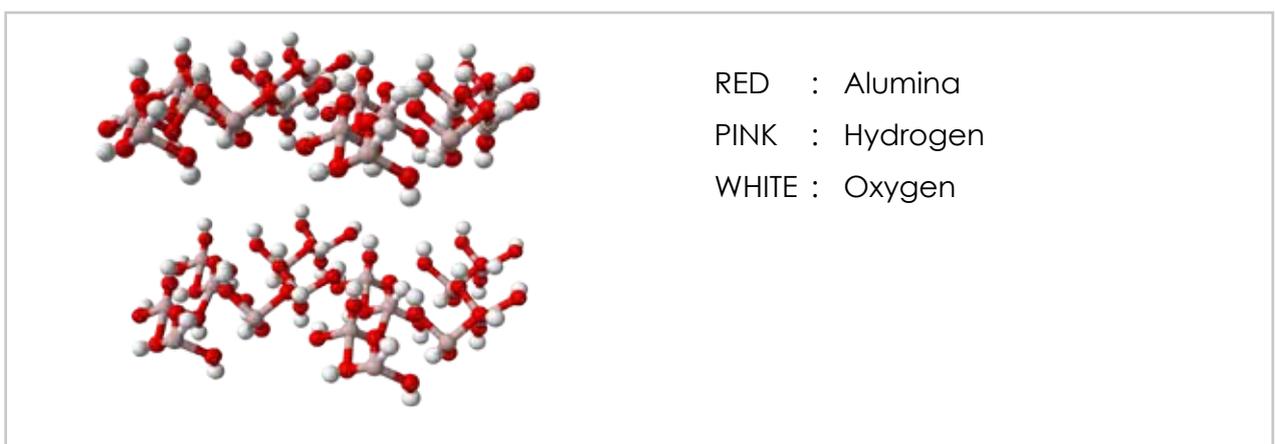
# COMPARISON OF MAGNESIUM HYDROXIDE WITH ALUMINIUM TRIHYDRATE

	ATH	Magnesium Hydroxide
Molecular Formula	$Al(OH)_3$	$Mg(OH)_2$
Water Content Loss on Ignition (LOI)	34%	31%
Decomposition Temperature	Greater than 230° C	Greater than 330° C
Mohs hardness	2.5–3.5	2.0-3.0
Specific Gravity	2.42	2.36
pH	10-8	10.5
Electrical Conductivity us/cm	Less than 350DIN	53208
Color	White	White
Physical Properties	Powder	Powder
Refractive Index	1.57	1.58
Particle Morphology	Hexagonal Platelet	Hexagonal Platelet

## Magnesium Hydroxide Structure :



## Aluminium Trihydrate Structure





Some MCM Manufacturers use Aluminium Hydroxide due to the easy availability of the mineral in proximity to production plants. Alubond U.S.A FR-A2 uses Magnesium Hydroxide as its prime core mineral based on the following data.

**Reactivity** : Magnesium Hydroxide is much more reactive than Alumina Trihydrate (ATH), whereas ATH releases the available water over a broad range (230° C to 430° C), Magnesium Hydroxide releases the available water over a much narrower range (330° C or 630° F to 430° C). In simple terms this compares to spraying a fine mist of water over a fire (ATH) as opposed to dousing the fire with a full bucket of water (Magnesium Hydroxide). The quick release of water enhances the flame retardant properties of Magnesium Hydroxide.

**Water Release** : Magnesium Hydroxide releases water at a higher temperature than ATH. The higher temperature release is at a more critical point that reduces the spread of the flame.

**Particle Shape** : Magnesium Hydroxide particles, if viewed under a microscope, are plate-like versus the spherical particles of ATH. These plate-like particles overlap one another similar to fish scales or roofing shingles. Pound for pound these plate-like particles offer much more exposed surface area than spherical ATH particles. Therefore more particles are directly exposed to the flame. Also, the plate-like particles provide more strength, flexibility and reinforcement in the finished product as opposed to spherical particles.

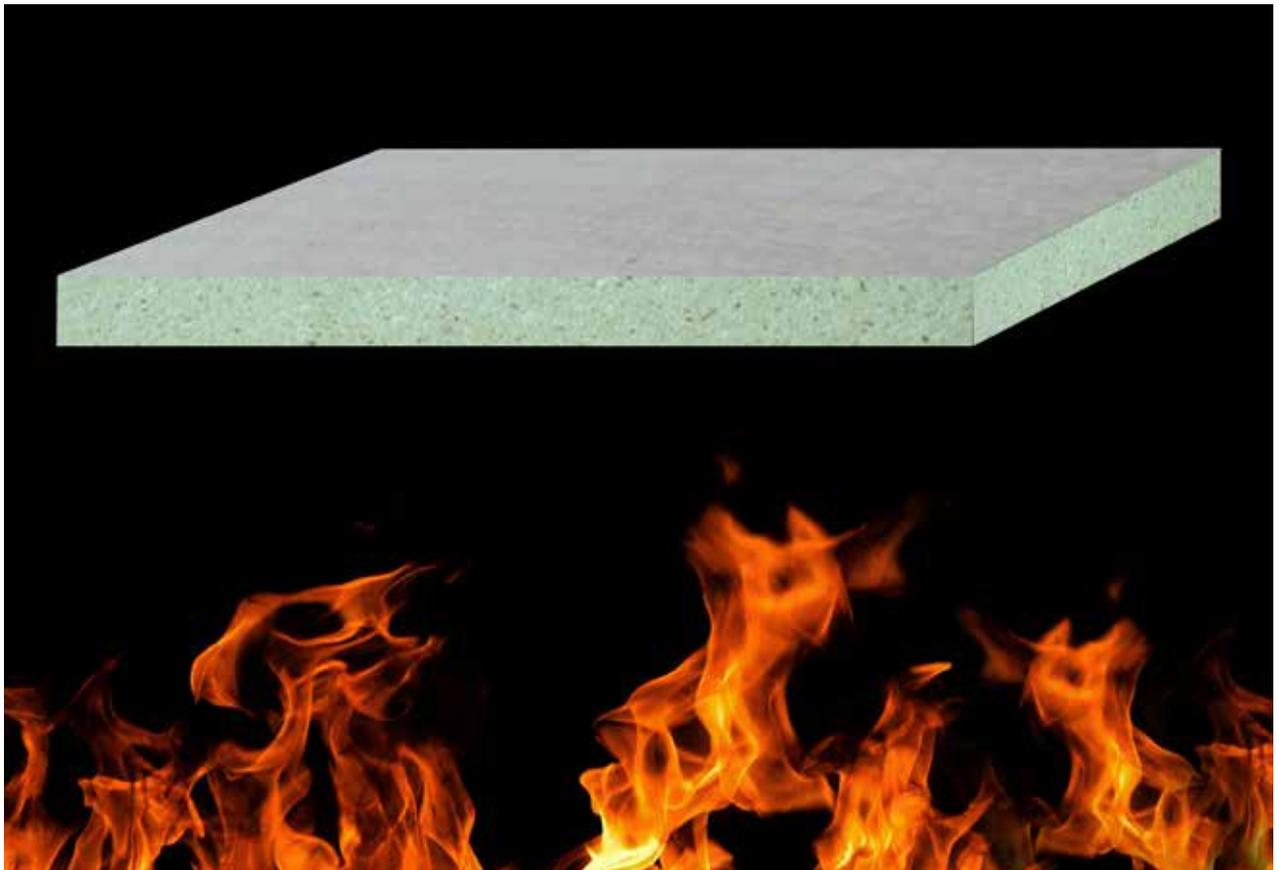
**Particle Integration** : Magnesium Hydroxide is a natural mix of particles. There is particle penetration and integration within Magnesium Hydroxide rather than having ATH and calcium carbonate particles mixed side by side. This allows a better distribution of the fire retardant and smoke suppressant properties.

**Stability**: Magnesium Hydroxide has stabilizing characteristics that tend to neutralize acid and toxic smoke. ATH does not provide these benefits.

**Char Ash**: Magnesium Hydroxide during the burning reaction forms a "Char-Ash" in front of the flame, which suppresses the flame.

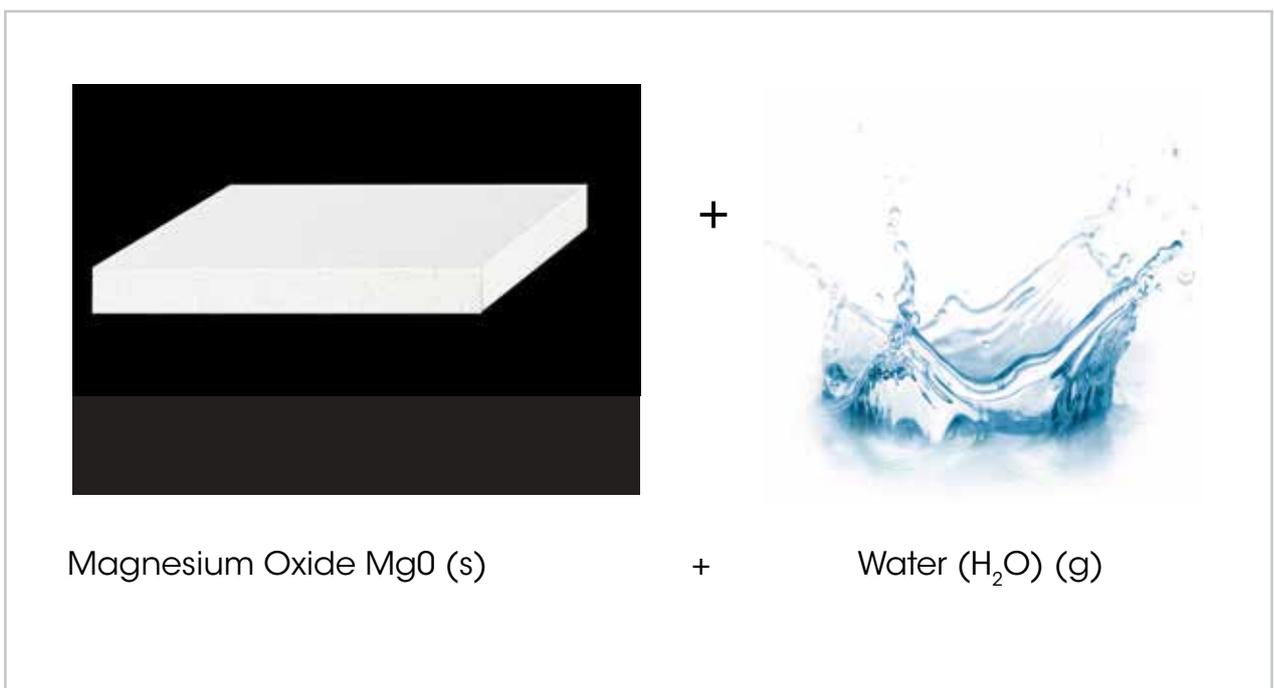
## Physical Properties

- ▶ Physical properties such as viscosity cure rate, stress strain and durometer, suggest that magnesium hydroxide is virtually indistinguishable from ATH from a filler performance standpoint.
- ▶ Magnesium Hydroxide, because of its acid scavenging properties, can play a useful role in halogenated compounds by reducing acid gas emissions.
- ▶ By absorbing the heat, magnesium hydroxide prevents or delays ignition and retards combustion of polymeric materials.

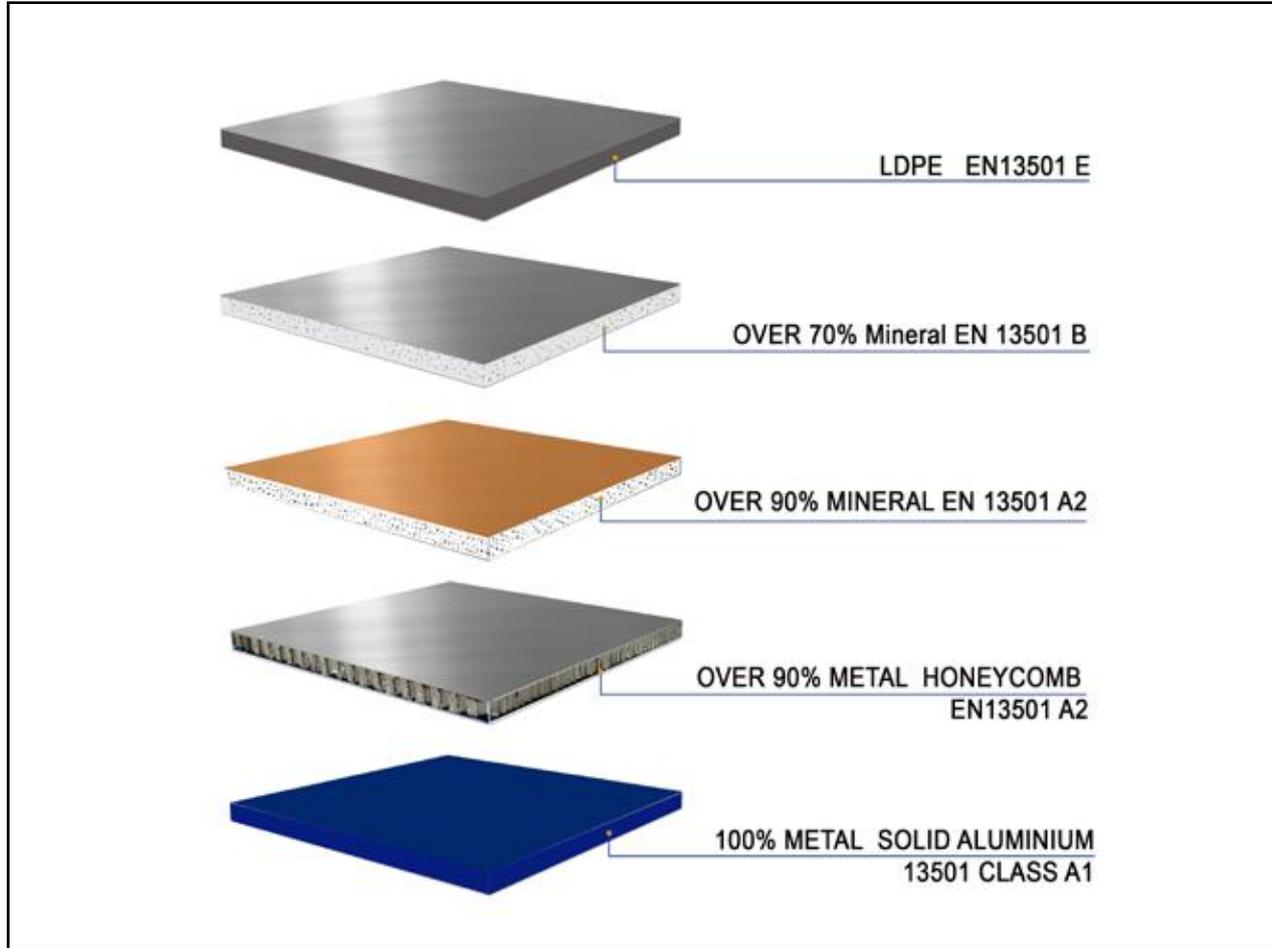


Alubond U.S.A FR-A2's formulated CORE exposed to a temperature over 332°C

## Alubond U.S.A FR-A2 - Endothermic Reaction



## Different Types of Cores



PERFORMANCE	LDPE EN 13501 E	OVER 70% MINERAL EN 13501 B	OVER 90% MINERAL EN 13501 A2	OVER 90% METAL HONEYCOMB EN13501 A2	100% METAL SOLID ALUMINIUM 13501 CLASS A1
Combustibility Rating	Combustible	Low Combustibility	Non Combustible	Non Combustible	Non Combustible
NFPA 285/ BS 8414 Pass	No	Yes	Yes	Yes	Yes
ASTM E 84 Core Burning Class A Rating	No	Yes	Yes	Yes	Yes
ASTM D 1929 Ignition	No	Yes	Yes	Yes	Yes
EN 13501	E	B	A2	A2	A1
Direct Flame Over 1000°C Fire Penetration	20 Seconds	18 Minutes	30+ Minutes	55 Seconds	30 Seconds

 <b>(A UAE CIVIL DEFENSE APPROVED PRODUCT*)</b>				EBI/TDS/001 Rev 1 date :07.05.2017		
				Alloy Series: 1). 1100 H16 /H18 2) 3105/3003 H16 3) 5005 H16/24		
S.NO	PROPERTIES	STANDARD	UNIT/REF	3mm	4mm *	6mm
<b>PRINCIPAL PROPERTIES</b>						
1	<b>Skin thickness</b>	....	mm	0.5mm		
2	<b>Weight</b>	....	±0.5 Kg/m <sup>2</sup>	6.2	8.0	11.6
3	<b>Standard Width</b>	.....	mm	1000, 1250, 1500		
<b>PRODUCT TOLERANCES</b>						
4	<b>Width</b>	.....	mm	±2		
5	<b>Length</b>	....	mm	±3		
6	<b>Thickness</b>	.....	mm	±0.2		± 0.3
7	<b>Squareness</b>	.....	mm	Max 5		
8	<b>Bow</b>	.....	%	±0.5		
<b>MECHANICAL PROPERTIES</b>						
9	<b>Tensile strength</b>	ASTM E8	MPa or N/mm <sup>2</sup>	56	43	25
10	<b>0.2% proof stress</b>	ASTM E8	MPa or N/mm <sup>2</sup>	47	41	22
11	<b>Elongation</b>	ASTM E8	%.	4.8	3.8	2
12	<b>Flexural elasticity, E</b>	ASTM C 393	GPa or kN/mm <sup>2</sup>	45	38.5	26
13	<b>Flexural rigidity, E x I,</b>	ASTM C 393	kNmm <sup>2</sup> /mm	110	203	395
<b>ACOUSTICAL PROPERTIES</b>						
14	<b>Sound Transmission Loss</b>	ASTM E413	dB	26	27	
15	<b>Sound absorption factor</b>	ISO 354	..	0.05		
<b>THERMAL PREPORTIES</b>						
16	<b>Deflection Temperature</b>	ASTM D 648	°C	110		
17	<b>Thermal resistance R</b>	ASTM C518	M <sup>2</sup> K/W	0.031		
18	<b>Temperature resistance</b>		°C	-50....+80		
19	<b>Linear Thermal Expansion</b>	EN 1999 1-1	mm/m @100°C	2.4		
<b>CORE FIRE PERFORMANCES</b>						
20	<b>Core</b>	....	.....	Excellent performance Non Combustible Mineral filled core		
21	<b>Reaction to fire</b>	EN 13501-1	TBW 0300154 & TBW 0300126.2	A2, S1, d0		
22	<b>Surface Burning Charecterstics</b>	ASTM E84		Class A/ Class 1		
23	<b>Self Ignition Temp</b>	ASTM D 1929		Not Less than 343t8C		
24	<b>Exterior Non Load Bearing Wall Assembly</b>	NFPA 285	TBW 0300155& TBW 0300156 & TBW 0300137.2	.....	Passed Various Assembly Tests(Listings Reference: MH-ATD-001 & MH-AED 003&MH-AED-004 Rev 0)	
25	<b>Fire Rating</b>	ASTM E119	TBW0200165	....	3 Hrs( Listing Reference :MH -AED-3HR-006 Rev0)	
<b>COATING PERFORMANCES</b>						
26	<b>No. of Coats</b>	AAMA 2605-13	.....	Standard 2 Coat / 3 Coat/ 4 Coat		
27	<b>Type/finish</b>		.....	Standard PVDF / FEVE / HDPE		
28	<b>Gloss @60°C</b>		%	20-40 / 20-80		
29	<b>Adhesion (Dry Condition )</b>		....	No. Adhesion loss		
30	<b>Pencil hardness</b>		.....	min HB		



**MEDICLINIC PARKVIEW HOSPITAL, DUBAI, UAE**  
Architect: **Stantec International**



**ELITE-10, DUBAI, UAE**  
Consultant: **Barjeel Engineering Consultant**



**PROJECT REFERENCES**  
**ALUBOND U.S.A FR-A2**

**Alubond A2**  
U.S.A  
NON COMBUSTIBLE COMPOSITE PANELS



**RESIDENTIAL BUILDING, AL BARSHA, DUBAI, UAE**  
Contractor: **Modern Building Contracting Co. LLC**



**WORLD TRADE CENTRE L.L.C., DUBAI, UAE**  
Consultant: **WSP Middle East Ltd & Hopkins Architects Dubai Ltd.**  
Contractor: **Al Futtaim Carillion LLC**

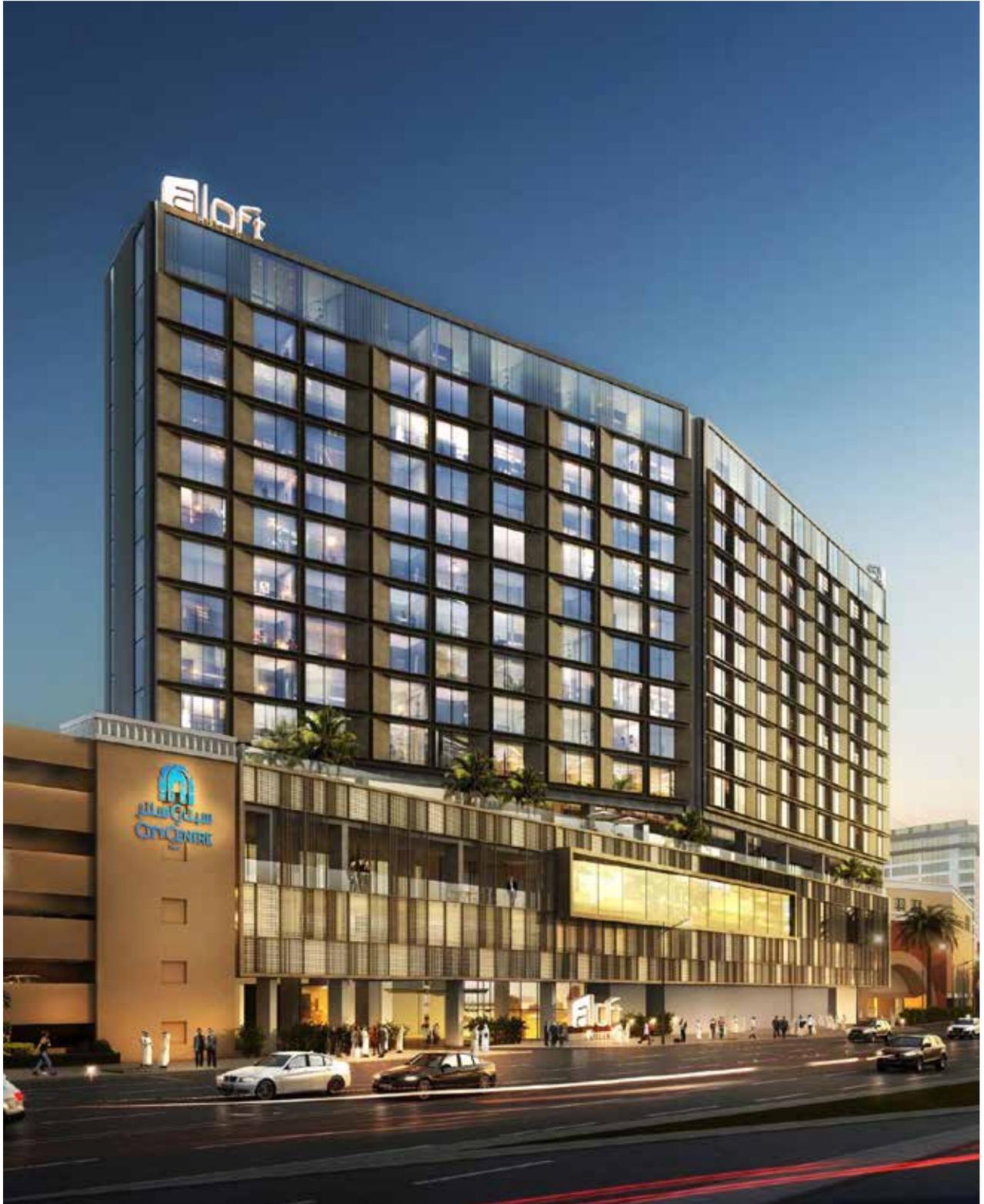


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**Alubond A2**  
U.S.A  
NON COMBUSTIBLE COMPOSITE PANELS



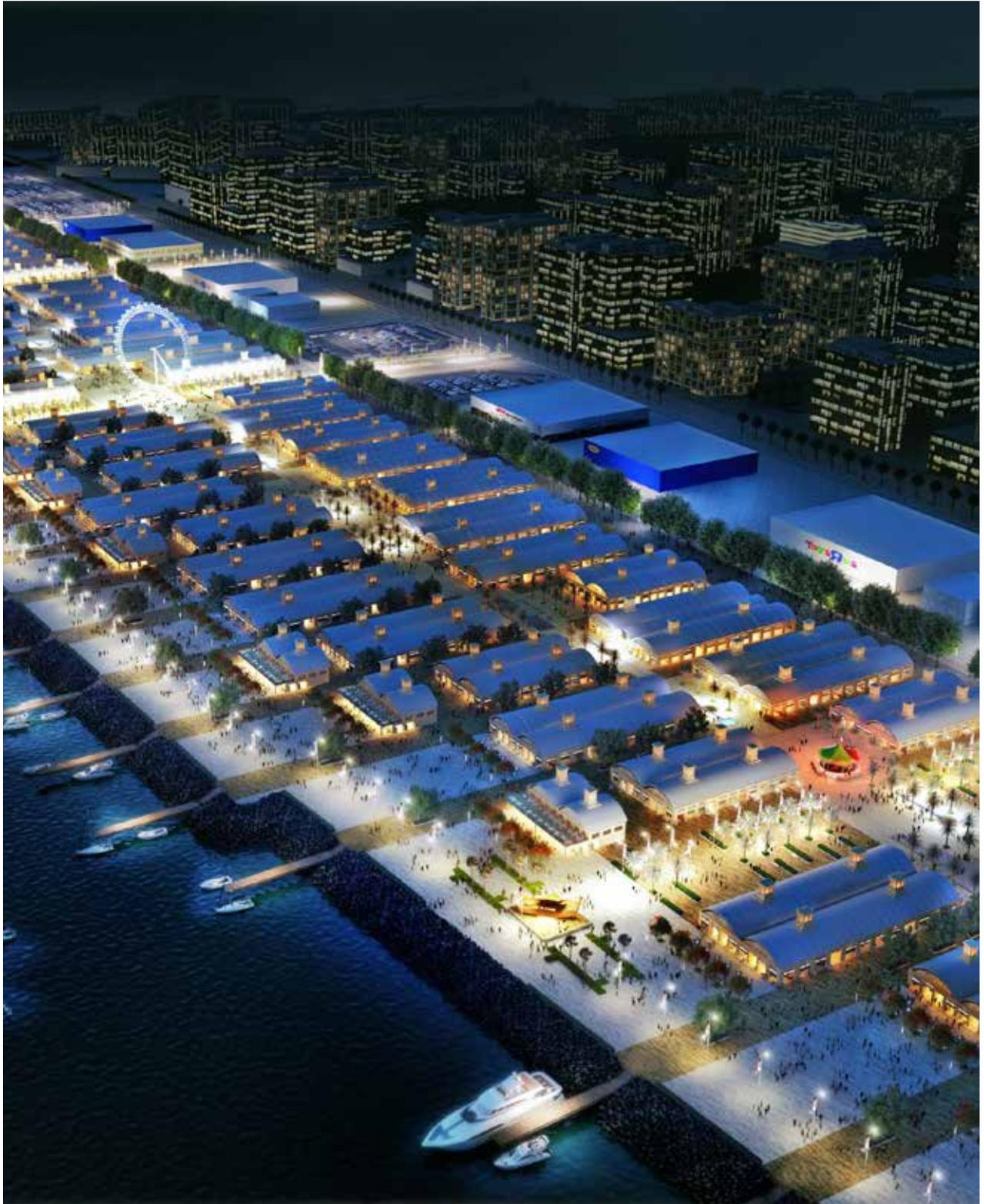
**MANARA TOWER, DUBAI, UAE**



**ALOFT CITY CENTRE, DEIRA, DUBAI, UAE**  
Client: **Majid Al Futtaim**



**TIARA UNITED TOWERS, BUSINESS BAY, DUBAI, UAE**  
Client: **Zabeel Investments**



**NIGHT MARKET & BOARDWALK, DEIRA, DUBAI, UAE**

Client : **Nakheel PJSC**

Consultant: **AE7**



**RESIDENTIAL BUILDING, NAD AL HAMAR, DUBAI, UAE**  
Contractor: **Naresco Contracting LLC**



**BAHWAN TOWER DOWNTOWN, DUBAI, UAE**  
Consultant: **Arif & Bintok Engineering Consultants**



**PROJECT REFERENCES**  
**ALUBOND U.S.A FR-A2**

**Alubond A2**  
U.S.A  
NON COMBUSTIBLE COMPOSITE PANELS



**ISUZU TRAINING CENTER FACILITY JAFZA, DUBAI, UAE**  
Consultant: **AWAJ Engineering Consultants**

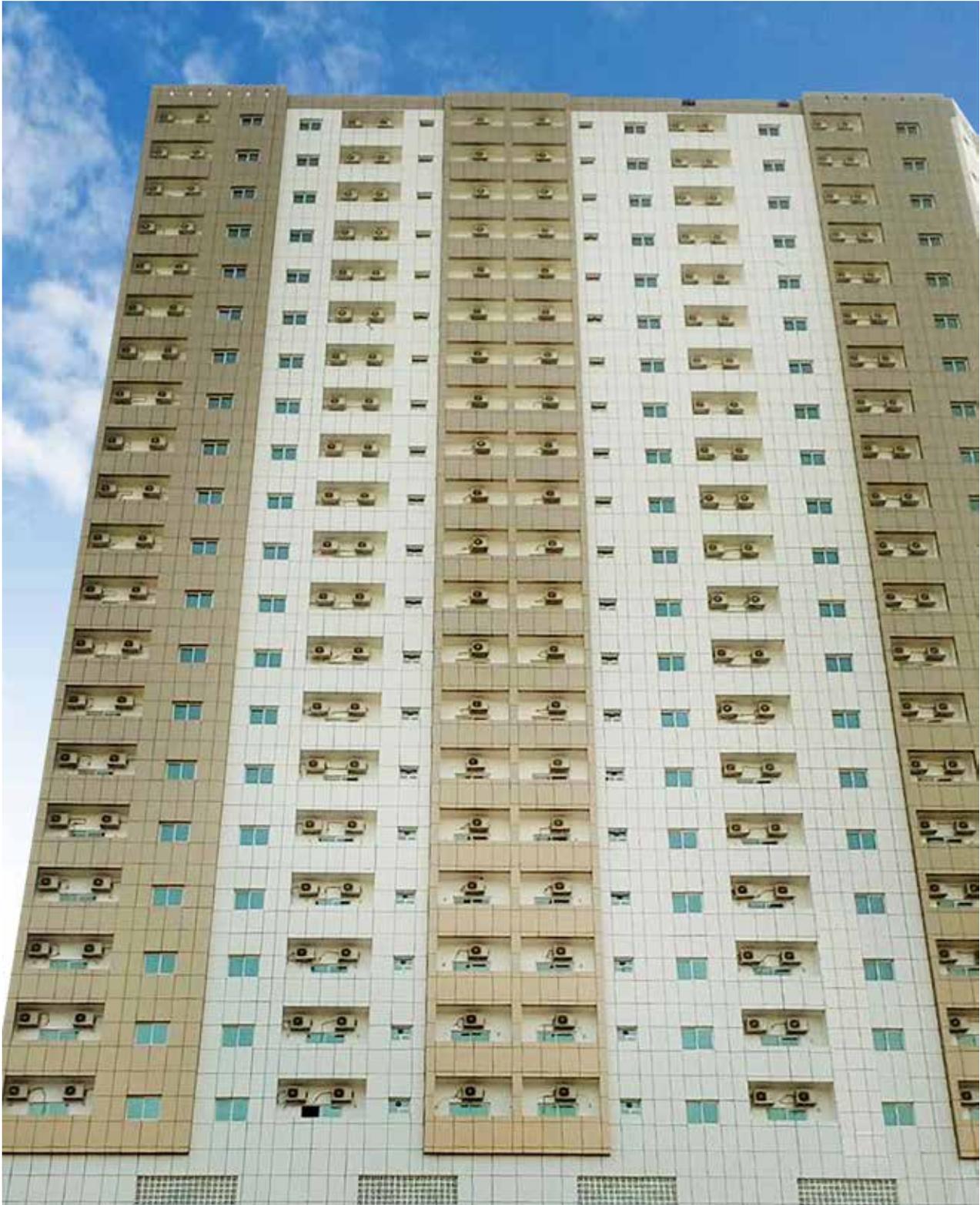


**RESIDENTIAL BUILDING, AL RAWADA, AJMAN, UAE**  
Consultant: **Nakheel Engineering Consultant**  
Contractor: **INT. Contracting**



**PROJECT REFERENCES**  
**ALUBOND U.S.A FR-A2**

**Alubond A2**  
U.S.A  
NON COMBUSTIBLE COMPOSITE PANELS



**AJMAN HADEEF TOWER, AJMAN, UAE**



**RAWDHAT RESIDENTIAL BUILDING, ABU DHABI, UAE**

Client : **Emirates Land Group**

Engineering : **Sinergo**

Consultant : **JLA International**



**PROJECT REFERENCES**  
**ALUBOND U.S.A FR-A2**

**Alubond A2**  
U.S.A  
NON COMBUSTIBLE COMPOSITE PANELS



**AL WAFRA, AL REEM ISLAND, ABU DHABI, UAE**

Consultant: **KEO International**

Contractor: **SEIDCO General Contracting**



**ARISTA LIFE, ISTANBUL**  
Architect: **Murat Kader**



**GOZTEPE HILTON HOTEL, ISTANBUL**  
Architect: **Gökhan Tunç**



**PROJECT REFERENCES**  
**ALUBOND U.S.A FR-A2**

**Alubond A2**  
U.S.A  
NON COMBUSTIBLE COMPOSITE PANELS



**BUSINESS EDUCATION ACCELERATION CENTER**  
**EDUCATIONAL BUILDING, OLOMOUC, CZECH REPUBLIC**  
Architect: **Ing. Arch. Ladislav Opletal**



**CONTINENTAL AUTOMOTIVE, ROMANIA**  
Architect: **Adrian Corduneanu**



**DUMANKAYA MİKS, ISTANBUL**  
Architect: **Tago Architects**

**РОССИЙСКАЯ ФЕДЕРАЦИЯ**  
**СЕРТИФИКАТ СООТВЕТСТВИЯ**  
(обязательная сертификация)

№ C-RS.ПБ58.В.00550 ТР 1372258  
(номер сертификата соответствия) (учетный номер бланка)

**ЗАЯВИТЕЛЬ** Alubond Europe d.o.o. Адрес: Nemanjina No. 130, 26320 Banatski Karlovac, Serbia,  
(наименование и место нахождения заявителя) **Сербия. Телефон ++ 381 13 651 041 (42, 43), факс ++ 381 13 652 852.**

**ИЗГОТОВИТЕЛЬ** Alubond Europe d.o.o. Адрес: Nemanjina No. 130, 26320 Banatski Karlovac, Serbia,  
(наименование и место нахождения изготовителя продукции) **Сербия. Телефон ++ 381 13 651 041 (42, 43), факс ++ 381 13 652 852.**

**ОРГАН ПО СЕРТИФИКАЦИИ** ОС "Альфа "Пожарная Безопасность" ООО "Альфа "Пожарная  
(наименование и местонахождение органа по сертификации. Безопасность". Россия, 301760 Тульская область, г. Донской, ул. Горноспасательная, д. 1А, тел./факс: +7 (495)648-78-98. ОГРН: 1107154016166. Аттестат рег. № ТРПБ.RU.ПБ58 выдан 28.12.2010г. МЧС России.

**ПОДТВЕРЖДАЕТ, ЧТО ПРОДУКЦИЯ** Огнестойкие алюминиевые композитные панели типа ALUBOND U.S.A FR A2, торговой марки ALUBOND  
(информация об объекте сертификации, U.S.A (толщиной от 3 мм до 6 мм), с толщиной позволяющая идентифицировать объект алюминиевых покрывающих слоев от 0,3 мм до 0,5 мм, с огнестойким минеральным наполнителем, выпускаемые по GBT 17748-2008 и EN 13501-1. Серийный выпуск.

**СООТВЕТСТВУЕТ ТРЕБОВАНИЯМ ТЕХНИЧЕСКОГО РЕГЛАМЕНТА (ТЕХНИЧЕСКИХ РЕГЛАМЕНТОВ)** Технический регламент о требованиях пожарной безопасности (Федеральный закон от 22.07.2008 N 123-ФЗ)  
(наименование технического регламента (технических регламентов), на соответствие требованиям которого (которых) проводилась сертификация) Группа горючести – Г1 (слабо горючие) по ГОСТ 30244-94; группа воспламеняемости – В1 (трудновоспламеняемые) по ГОСТ 30402-96; группа дымообразующей способности – Д1 (с малой дымообразующей способностью) по ГОСТ 12.1.044-89, п. 4.18; группа по токсичности продуктов горения – Т1 (малоопасные) по ГОСТ 12.1.044-89, п. 4.20  
Класс пожарной опасности строительных материалов – КМ1

**ПРОВЕДЕННЫЕ ИССЛЕДОВАНИЯ (ИСПЫТАНИЯ) И ИЗМЕРЕНИЯ** Протокол сертификационных испытаний № 953-С/ТР от 26.12.2012 г. ИЛ "Альфа "Пожарная Безопасность" ООО "Альфа "Пожарная Безопасность" № ТРПБ.RU.ИН41 от 28.12.2010 г.

**ПРЕДСТАВЛЕННЫЕ ДОКУМЕНТЫ** Сертификат Системы Менеджмента Качества ГОСТ Р ИСО 9001-2008 № СДСГК RU.OC05.K01473 от 22.11.2012 г.  
(документы, представленные заявителем в орган по сертификации в качестве доказательства соответствия продукции требованиям технического регламента (технических регламентов))

**СРОК ДЕЙСТВИЯ СЕРТИФИКАТА СООТВЕТСТВИЯ** с 26.12.2012 по 25.12.2015

 **Руководитель (заместитель руководителя) органа по сертификации**  **А.А.Гомзов**  
подпись, инициалы, фамилия

**Эксперт (эксперты)**  **А.П.Губенко**  
подпись, инициалы, фамилия



**THOMAS BELL-WRIGHT  
INTERNATIONAL CONSULTANTS**



In accordance with UKAS accreditation to ISO 17065  
Certification is Hereby Granted

to

***Eurocon Building Industries FZE***

*(a subsidiary of Mulk Holdings F.Z.C Group, Sharjah UAE)*

*P.O Box 42642, Hamriyah Free Zone, Sharjah, United Arab Emirates*

for

**“Alubond® U.S.A. FR-A2”**

**4.0 mm thick Aluminium Composite Material  
(ASTM E84-16, ASTM D1929-16 and EN 13501-1:2007+A1:2010)**

which, subject to limitations described on the following pages and continued listing on [www.tbwcert.com](http://www.tbwcert.com), complies with Product Certification Scheme *SD03 Exterior Wall Assemblies, Cladding, Curtain Walls, Building Materials, Products and Assemblies*

In witness whereof, this Certificate is issued this 16<sup>th</sup> day of October 2017



Thomas F. Bell-Wright  
Certification Director

Nick Purcell  
Certification Manager

**Certificate Number: TBW0300154.1**

Initial registration: March 15, 2017

Issued: October 16, 2017

Expiration: March 14, 2020

File Name: RA011 Eurocon FR-A2 (UAE)\_R1\_final

Save Date: 10/15/17 8:06 AM

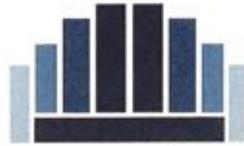
This certificate and schedules are held in force by regular Factory Inspections by Thomas Bell-Wright International Consultants (TBWIC). Refer to [www.tbwcert.com](http://www.tbwcert.com) or contact TBWIC Fire Compliance Division to validate the current status of Certification. This certificate remains the property of THOMAS BELL-WRIGHT INTERNATIONAL CONSULTANTS, PO BOX 26385, DUBAI, UAE.

Tel: +971 4 333 2692, Email: [certification@bell-wright.com](mailto:certification@bell-wright.com), Web: [www.bell-wright.com](http://www.bell-wright.com) F 19 Scheme Certificate Issue 5, Dec 2016

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**THOMAS BELL-WRIGHT LISTINGS: ASTM E84 - Class A,  
ASTM D1929 - Self ignition more than 450°C,  
EN 13501-1 : 2007-A2,S1,d0**



**THOMAS BELL-WRIGHT  
INTERNATIONAL CONSULTANTS**



In accordance with UKAS accreditation to ISO 17065  
Certification is Hereby Granted

to

***Eurocon Building Industries FZE***

*(a subsidiary of Mulk Holdings F.Z.C Group, Sharjah UAE)*

*PO Box, 42642, Hamriya Freezone, Sharjah UAE*

for

**"Alubond U.S.A. FR-A2"**

**Aluminium Composite Material**

**Non-Load-Bearing Exterior Wall Cladding System**

**Test Method: NFPA 285-2012 Edition**

which, subject to limitations described on the following pages and  
continued listing on [www.tbwcert.com](http://www.tbwcert.com), complies with Product Certification  
*Scheme SD03 Exterior Wall Assemblies, Cladding, Curtain Walls, Building  
Materials, Products, and Assemblies*

In witness whereof this Certificate is issued this 15<sup>th</sup> day of March 2017



Thomas F. Bell-Wright  
Certification Director

Nick Purcell  
Certification Manager

**Certificate Number: TBW0300155**

Initial registration: March 15, 2017

Issued: March 15, 2017

Expiration: March 14, 2020

File Name: RA011 Eurocon FR-A2 (UAE) NFPA 285-MechSys

Save Date: 3/15/17 2:27 PM

This certificate and schedules are held in force by regular Factory Inspections by Thomas Bell-Wright International Consultants (TBWIC). Refer to [www.tbwcert.com](http://www.tbwcert.com) or contact TBWIC Fire Compliance Division to validate the current status of Certification. This certificate remains the property of THOMAS BELL-WRIGHT INTERNATIONAL CONSULTANTS, PO BOX 26385, DUBAI, UAE.

Tel: +971 4 333 2692, Email: [fire@bell-wright.com](mailto:fire@bell-wright.com), Web: [www.bell-wright.com](http://www.bell-wright.com) **F 19 Scheme Certificate Issue 5, Dec 2016**

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**THOMAS BELL-WRIGHT LISTINGS: NFPA 285 Passed**

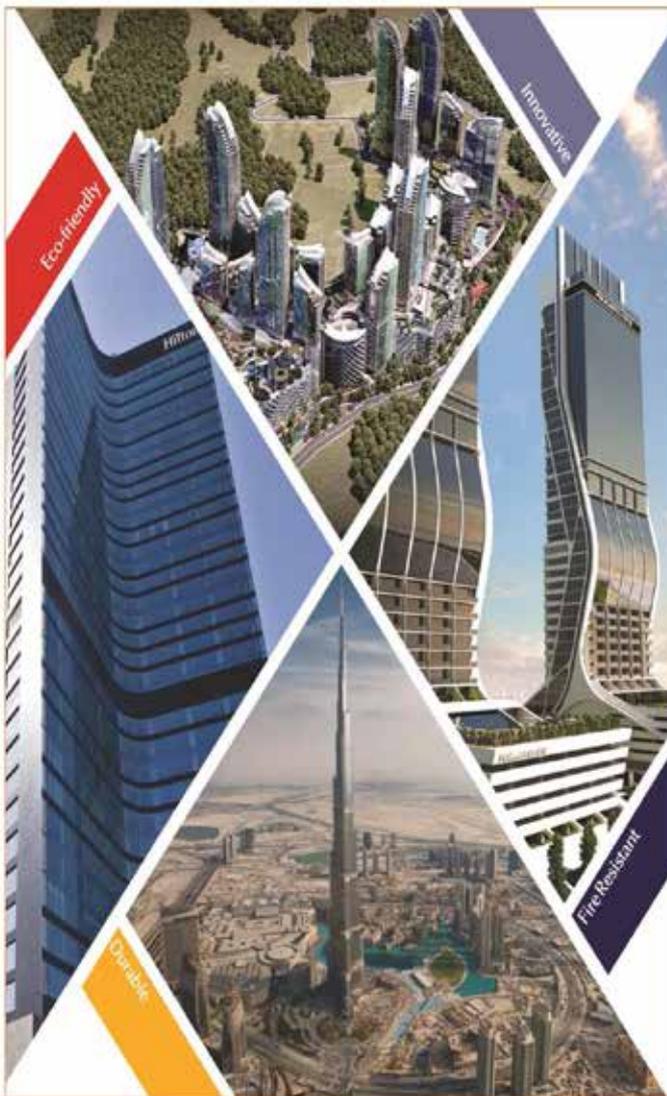
**ENVIRONMENTAL  
PRODUCT DECLARATION  
ALUBOND U.S.A FR-A2**

**Alubond A2**  
U.S.A  
NON COMBUSTIBLE COMPOSITE PANELS

ENVIRONMENTAL PRODUCT DECLARATION

**ALUBOND U.S.A.® FIRE RATED A2**

FIRE RATED ALUMINUM COMPOSITE PANELS  
ALUBOND TURKEY



*World's Largest Aluminum Composite Panel brand*



Worldwide presence of more than 20 years, cooperation on numerous projects all over the globe, with an annual production capacity of more than 25 million m<sup>2</sup> located in 8 countries makes Alubond U.S.A.® the World's Largest Metal Composite Brand.

Great potential of shaping, variety of finishes and highest fire resistant products, wide range of colors and possibilities of individualization makes Alubond U.S.A.® an architect's dream material. The willingness to support sustainability and create eco-friendly products leads us toward constant improvements and innovations. Our 100% recyclable panels meet LEED certification requirements. With special Alubond Green Series® and our environment-conscious production at all units, we are committed to keep on contributing to efforts to make the World more beautiful place.





**EPD Transparency Summary**

**COMPANY NAME:** Alubond U.S.A.®

**PRODUCT TYPE:** Cladding System

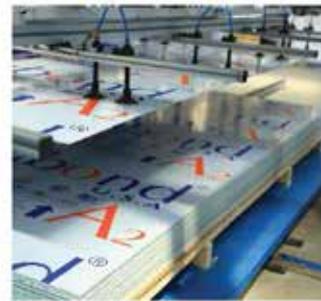
**PRODUCT NAME:** Fire Rated A2

**PRODUCT DEFINITION:** Fire Resistant Aluminum Composite Panel

**PRODUCT CATEGORY RULE (PCR):** UL Product Category Rule (PCR) for preparing an Environmental Product Declaration (EPD) for Product Group/Cladding System Products, 2015

**CERTIFICATION PERIOD:** January 12, 2016 - January 12, 2021

**DECLARATION NUMBER:** 4786995827.101.1



**LIFECYCLE IMPACT CATEGORIES**

The environmental impacts listed below were assessed throughout the product's lifecycle – including raw material extraction, transportation, manufacturing, packaging, use, and disposal at end of life.

	ATMOSPHERE			WATER		EARTH	
	<b>Global Warming Potential</b> refers to long-term changes in global weather patterns – including temperature and precipitation – that are caused by increased concentrations of greenhouse gases in the atmosphere.	<b>Ozone Depletion Potential</b> is the destruction of the stratospheric ozone layer which shields the earth from ultraviolet radiation that's harmful to life, caused by human-made air pollution.	<b>Photochemical Ozone Creation Potential</b> happens when sunlight reacts with hydrocarbons, nitrogen oxides, and volatile organic compounds to produce a type of air pollution known as smog.	<b>Acidification Potential</b> is the result of human-made emissions and refers to the decrease in pH and increase in acidity of oceans, lakes, rivers, and streams – a phenomenon that pollutes groundwater and harms aquatic life.	<b>Eutrophication Potential</b> occurs when excessive nutrients, such as increased algae growth in lakes, blocking the underwater penetration of sunlight needed to produce oxygen and resulting in the loss of aquatic life.	<b>Depletion of Abiotic Resources (Elements)</b> refers to the reduction of available non-renewable resources, such as metals and gases, that are found on the periodic table of elements, due to human activity.	<b>Depletion of Abiotic Resources (Fossil Fuels)</b> refers to the decreasing availability of non-renewable carbon-based compounds, such as oil and coal, due to human activity.
<b>GWL TRACI</b>	639.91 kg CO2 eq.	8.66E-08 kg CFC-11 eq.	53.47 kg O3 eq.	3.58 kg SO2 eq.	0.13 kg N eq.		
<b>CML</b>	640 kg CO2 eq.	8.04E-8 kg R11 eq.	0.25 kg Ethene eq.	3.5 kg SO2 eq.	0.3 kg Phosphate eq.	5.55E-4 kg Sb eq.	6320 MJ

**FUNCTIONAL UNIT:** The Functional Unit is 100 sq ft of fire-rated aluminum composite panel produced in ALUBOND U.S.A. manufacturing plant located in Turkey



**Environment**

# ENVIRONMENTAL PRODUCT DECLARATION ALUBOND U.S.A FR-A2



## Environment

### MATERIAL CONTENT

Material content measured to 1%

COMPONENT	MATERIAL	AVAILABILITY	MASS%	ORIGIN
Top Sheet & Bottom Sheet	Aluminum	Metal Production	30	Turkey
Core Material	Fire Rated Mineral Core	Mineral	68	Dubai
Top Sheet Coating	PVDF	Polyester Resins	1	Turkey
Bottom Sheet Coating	PE	Polyester Resins	1	Turkey

### ADDITIONAL ENVIRONMENTAL INFORMATION

PRE-CONSUMER RECYCLED CONTENT	%
POST-CONSUMER RECYCLED CONTENT	%
VOC EMISSIONS	
WATER CONSUMPTION	2.30E+03 m3

### RECYCLING OR REUSE

All Alubond U.S.A.® FR-A2 composite panel waste generated during manufacturing and at the end-of-life are resulting as recyclable or reusable materials. The aluminum scrap occurs during sizing activities are collected and directed to regional recycling services. The fire-rated core leaving the manufacturing system as rate of waste can be taken into the manufacturing system to reuse for the same product productions.

### ENERGY

RENEWABLE ENERGY	16.41 %	1.44E+03 MJ
NON-RENEWABLE ENERGY	83.59 %	7.34E+03 MJ

### STANDARDS

-TS/EN ISO 9001:2008  
-ME 5063  
-ASTM E119  
-TSEK 300

### CERTIFICATIONS



### MANUFACTURER CONTACT INFO

NAME	Alubond TURKEY   Aluminum Composite Panel
PHONE	+90 262 748 1420
EMAIL	info@alubond.com.tr
WEBSITE	www.alubond.com.tr

[www.ul.com/environment](http://www.ul.com/environment) | [environment@ul.com](mailto:environment@ul.com)

The information presented herein is a summary of content contained in the manufacturer's ISO 14025-compliant EPD certified by UL. Please visit [www.ul.com/en/environment](http://www.ul.com/en/environment) to download the full EPD. UL, the UL logo, and UL certification marks are trademarks of UL LLC. All other marks are the property of their respective owners.



**FR Euroclass B**

**FIRE RETARDANT PANELS**

# TECHNICAL DATA SHEET

## ALUBOND U.S.A FR EUROCLASS B



 <b>(A UAE CIVIL DEFENSE APPROVED PRODUCT*)</b>				EBI/TDS/002 Rev 0 date :07.05.2017		
				Alloy Series: 1). 1100 H16 /H18 2) 3105/3003 H16 3) 5005 H16/24		
S.NO	PROPERTIES	STANDARD	UNIT/REF	3mm	4mm*	6mm*
<b>PRINCIPAL PROPERTIES</b>						
1	<b>Skin thickness</b>	....	mm	0.5mm		
2	<b>Weight</b>	....	±0.5 Kg/m <sup>2</sup>	6	7.5	10.5
3	<b>Standard Width</b>	....	mm	1000, 1250, 1500		
<b>PRODUCT TOLERANCES</b>						
4	<b>Width</b>	....	mm	±2		
5	<b>Length</b>	....	mm	±3		
6	<b>Thickness</b>	....	mm	±0.2		± 0.3
7	<b>Squareness</b>	....	mm	Max 5		
8	<b>Bow</b>	....	%	±0.5		
<b>MECHANICAL PROPERTIES</b>						
9	<b>Tensile strength</b>	ASTM E8	MPa or N/mm <sup>2</sup>	60	45	28
10	<b>0.2% proof stress</b>	ASTM E8	MPa or N/mm <sup>2</sup>	50	44	25
11	<b>Elongation</b>	ASTM E8	%.	6	5	2
12	<b>Flexural elasticity, E</b>	ASTM C 393	GPa or kN/mm <sup>2</sup>	48	38	28
13	<b>Flexural rigidity, E<sub>x</sub>I<sub>x</sub></b>	ASTM C 393	kNm <sup>2</sup> /mm	70	135	345
<b>ACOUSTICAL PROPERTIES</b>						
14	<b>Sound Transmission Loss</b>	ASTM E413	dB	25	26	
15	<b>Sound absorption factor</b>	ISO 354	..	0.05		
<b>THERMAL PREPORTIES</b>						
16	<b>Deflection Temprature</b>	ASTM D 648	°C	115	116	108
17	<b>Thermal resistance R</b>	ASTM C518	M <sup>2</sup> K/W	0.03		0.035
18	<b>Temperature resistance</b>		°C	-50....+80		
19	<b>Linear Thermal Expansion</b>	EN 1999 1-1	mm/m @100°C	2.4		
<b>CORE FIRE PERFORMANCES</b>						
20	<b>Core</b>	....	.....	Excellent performance fire Retardant Mineral filled core		
21	<b>Reaction to fire</b>	EN 13501-1	TBW 0300153 &TBW 0300116.2	B, S1, d0		
22	<b>Surface Burning Charecterstics</b>	ASTM E84		Class A/ Class 1		
23	<b>Self Ignition Temp</b>	ASTM D 1929		Not Less than 343 C		
24	<b>Exterior Non Load Bearing Wall Assembly</b>	NFPA 285	TBW 0300129.2 &TBW 0300138	Passed Various Assembly Tests (Listings : MH-AED-002 &MH-AED 005 Rev 0)		
25	<b>Fire Rating</b>	ASTM E119	01.12694.01.307	1 Hrs 42 Mins		
<b>COATING PERFORMANCES</b>						
26	<b>No. of Coats</b>	AAMA 2605-13	.....	Standard 2 Coat / 3 Coat/ 4 Coat		
27	<b>Type/finish</b>		.....	Standard PVDF / FEVE / HDPE		
28	<b>Gloss @60°c</b>		%	20-40 / 20-80		
29	<b>Adhesion (Dry Condition)</b>		....	No. Adhesion loss		
30	<b>Pencil hardness</b>		.....	min HB		

**PROJECT REFERENCES**  
**ALUBOND U.S.A FR EUROCLASS B**



**RIBBON, MOTOR CITY, DUBAI, UAE**  
Consultant: **Engineering Consulting Group**



**GREEN PLANET, DUBAI, UAE**  
Consultant: **Rambool Middle East**

**PROJECT REFERENCES**  
**ALUBOND U.S.A FR EUROCLASS B**



**ROVE HOTEL, DUBAI, UAE**  
Consultant: **Arch Group**



**THE ATRIA TOWER BUSINESS BAY, DUBAI, UAE**

Client : **Deyaar Development PJSC**, Consultant: **AK Design**  
Contractor: **Al Rostamani Pegel**



**MARSA ALSEEF (PHASE 4), DUBAI, UAE**

Client : **Meraas Development**, Consultant: **WS Atkins & Partners Overseas**  
Contractor: **Dutco Balfour Beatty**, Architect: **ATK Engineering Consultants**



**AL JALILA CHILDREN'S SPECIALTY HOSPITAL, DUBAI, UAE**

Client : **Dubai Health Authority (DHA)**

Consultant: **Studio Altieri Int'l. Consultant/Eng'r. Adnan Saffarini**

Contractor: **Al Futtaim Carillion**



**W HOTEL, PALM JUMEIRAH, DUBAI, UAE**

Client: **Nakheel**

**PROJECT REFERENCES**  
**ALUBOND U.S.A FR EUROCLASS B**



**CITYWALK RESIDENTIAL BUILDINGS - PHASE 2, DUBAI, UAE**

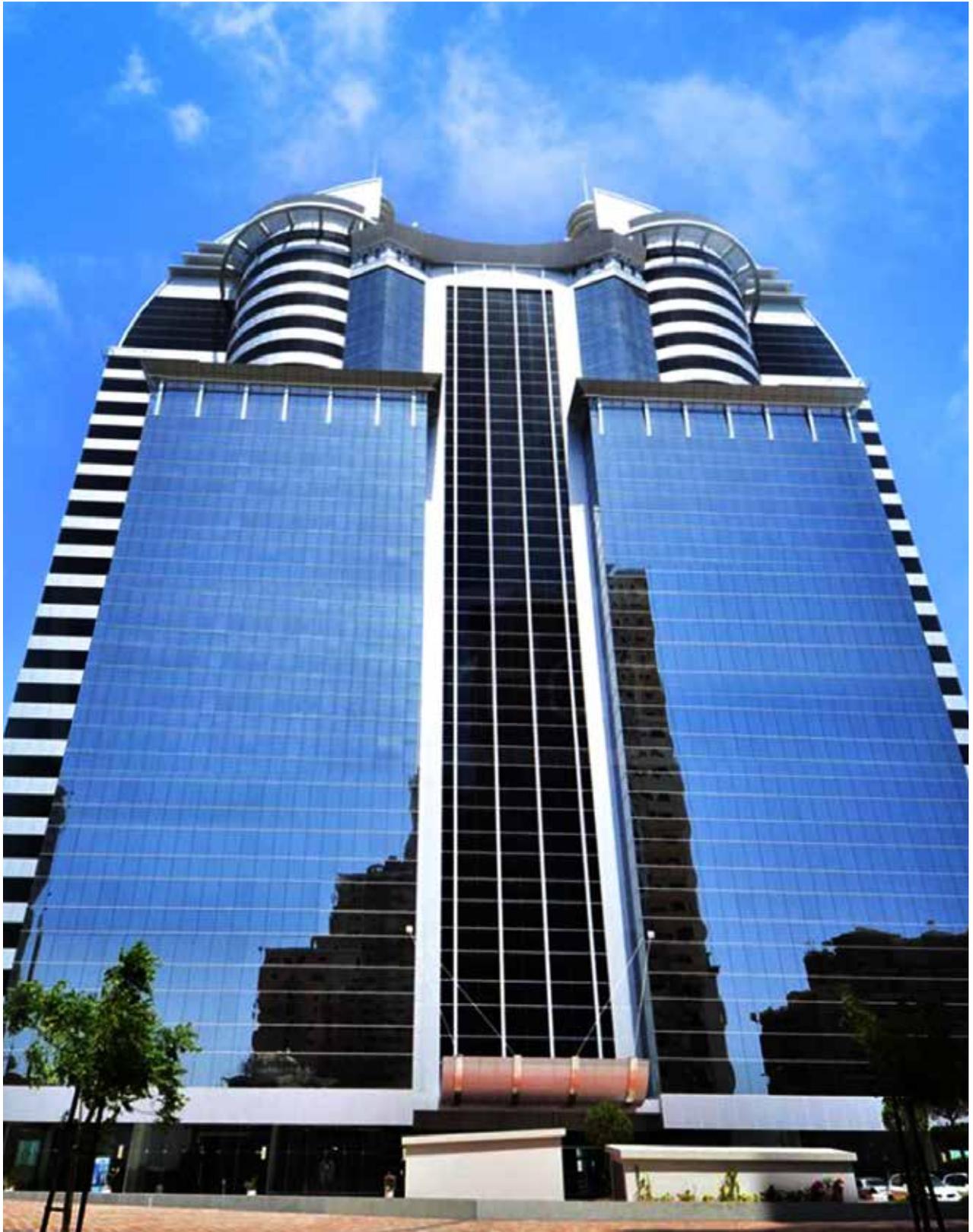
Client : **Meraas Development LLC**, Consultant: **Hyder Consulting (ME) Ltd.**  
Contractor: **Al Shafar General Contracting**



**PROPOSED COMMERCIAL & RESIDENTIAL BUILDING, AL BARSHA FIRST, DUBAI, UAE**

Client : **Abdul Wahid Hassan Al Rostamani (AW Rostamani)**  
Consultant: **Eng. Adnan Saffarini**, Contractor: **Al Arif Contracting**

**PROJECT REFERENCES**  
**ALUBOND U.S.A FR EUROCLASS B**



**SIT TOWER, DUBAI SILICON OASIS, DUBAI, UAE**  
Contractor: **Beijing Emirates Intl. Construction Company.**  
Consultant: **Eng. Adnan Saffarini**

**PROJECT REFERENCES**  
**ALUBOND U.S.A FR EUROCLASS B**



**DOME TOWER-JUMEIRAH LAKES TOWERS JLT, DUBAI, UAE**

Contractor: **Construction and Re-Construction Engineering Company.**

Consultant: **Qhc Architects & Engineers**

**PROJECT REFERENCES**  
**ALUBOND U.S.A FR EUROCLASS B**



**NEW DEIRA FISH MARKET-MIXED USE, DUBAI, UAE**

Contractor: **Bhatia General Contracting Company LLC**  
Consultant: **Hyder Consulting Middle East Limited.**



**BLUE WATERS, DUBAI, UAE**

Client: **MEERAS**, Contractor: **AFC/HLG**,

**PROJECT REFERENCES**  
**ALUBOND U.S.A FR EUROCLASS B**



**TAMWEEL TOWER, DUBAI, UAE**  
Consultant: **ALEC**

**PROJECT REFERENCES**  
**ALUBOND U.S.A FR EUROCLASS B**



**GERMAN SPORTS TOWER 1, DUBAI, UAE**  
Consultant: **Barajeel Engineering Consultants**

**PROJECT REFERENCES**  
**ALUBOND U.S.A FR EUROCLASS B**



**RAYAN COMPLEX, AL ABBAR, AFTER SAHARA CENTER, SHARJAH, UAE**

**PROJECT REFERENCES**  
**ALUBOND U.S.A FR EUROCLASS B**



**POST OFFICE TOWERS, ABU DHABI, UAE**  
Consultant: **Arch Group Engineers**

**PROJECT REFERENCES**  
**ALUBOND U.S.A FR EUROCLASS B**

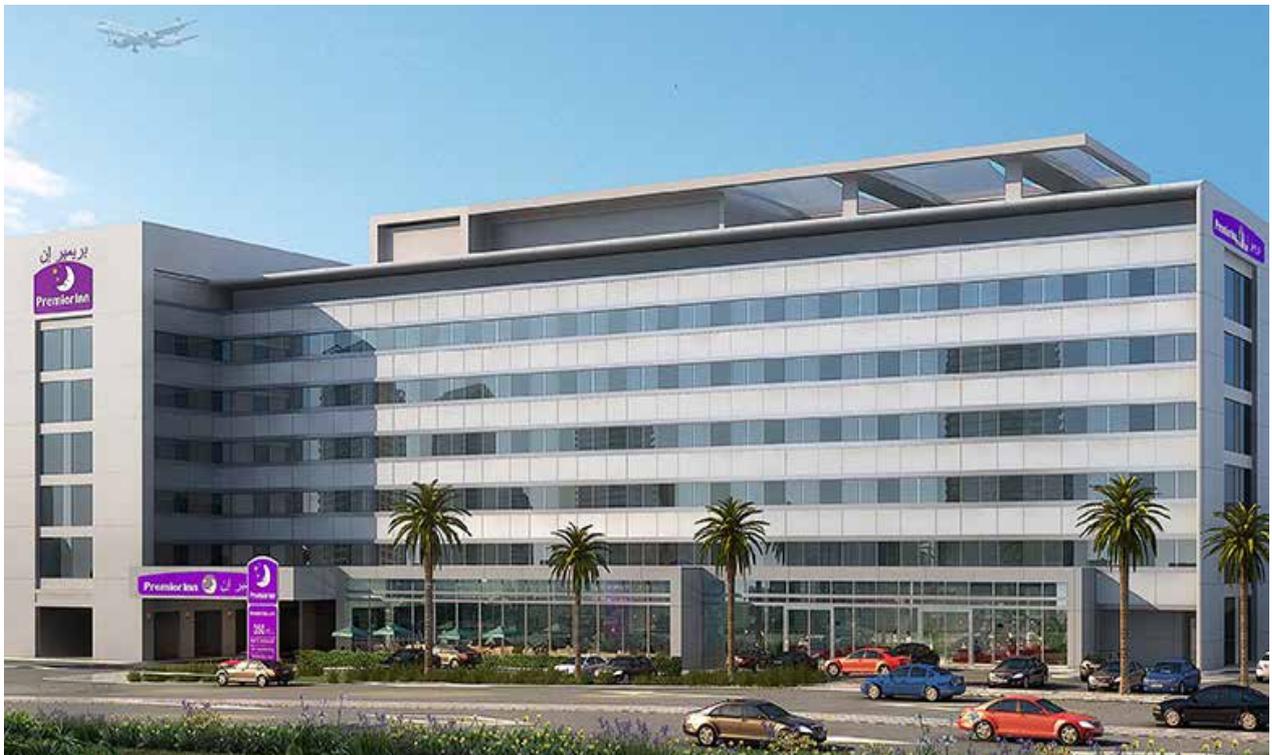


**AL SARAYA RESIDENTIAL TOWER, ABU DHABI, UAE**

**PROJECT REFERENCES**  
**ALUBOND U.S.A FR EUROCLASS B**



**AL MAFRAQ HOSPITAL, ABU DHABI, UAE**  
Contractor: **Al Habtoor Leightoor Leighton Group**



**PREMIER INN HOTEL, ABU DHABI AIRPORT, UAE**  
Consultant: **Dewan Architects & Engineers**

**PROJECT REFERENCES**  
**ALUBOND U.S.A FR EUROCLASS B**



**ALOFT HOTEL, ABU DHABI, UAE**  
Consultant: **ARUP**

**PROJECT REFERENCES**  
**ALUBOND U.S.A FR EUROCLASS B**



**BAYNUNAH TOWER, ABU DHABI, UAE**

Contractor: **Pivot Ben Cont W.I.I**

Consultant: **Arkan**, Subcontractor: **Arabian Ind Co**

**PROJECT REFERENCES**  
**ALUBOND U.S.A FR EUROCLASS B**



**CENTRO HOTEL, ABU DHABI, UAE**

Contractor : **Polensky & Zoellner**

Consultant : **Ga - Architects & Engineering**

Subcontractor: **Arabian Ind Co**

**PROJECT REFERENCES**  
**ALUBOND U.S.A FR EUROCLASS B**



**SHEIKHA FATIMA COMMERCIAL BUILDING, ABU DHABI, UAE**

Contractor : **Cgc**, Consultant: **Heberger**

Subcontractor: **Arabian Ind Co**

**PROJECT REFERENCES**  
**ALUBOND U.S.A FR EUROCLASS B**



**SHOPPING MALL AT WORKERS VILLAGE, MUSSAFAH M24, ABUDHABI, UAE**  
Consultant : **Acg-Architectural Consulting Group**  
Contractor : **International Construction Contracting Co. LLC**  
Subcontractor: **Arabian Ind Co**

**PROJECT REFERENCES**  
**ALUBOND U.S.A FR EUROCLASS B**



**AL SARAYA RESIDENTIAL TOWER, ABU DHABI, UAE**

Contractor : **Arabian Construction Company**

Consultant : **Architect & Planning Group**

Subcontractor: **Arabian Ind Co./Reem Emirates**

**PROJECT REFERENCES**  
**ALUBOND U.S.A FR EUROCLASS B**



**ARZANAH HOSPITAL, ABUDHABI, UAE**

Client : **Mubadala**, Contractor: **Habtoor Leighton**  
Subcontractor: **Folcra Beach**

**PROJECT REFERENCES**  
**ALUBOND U.S.A FR EUROCLASS B**

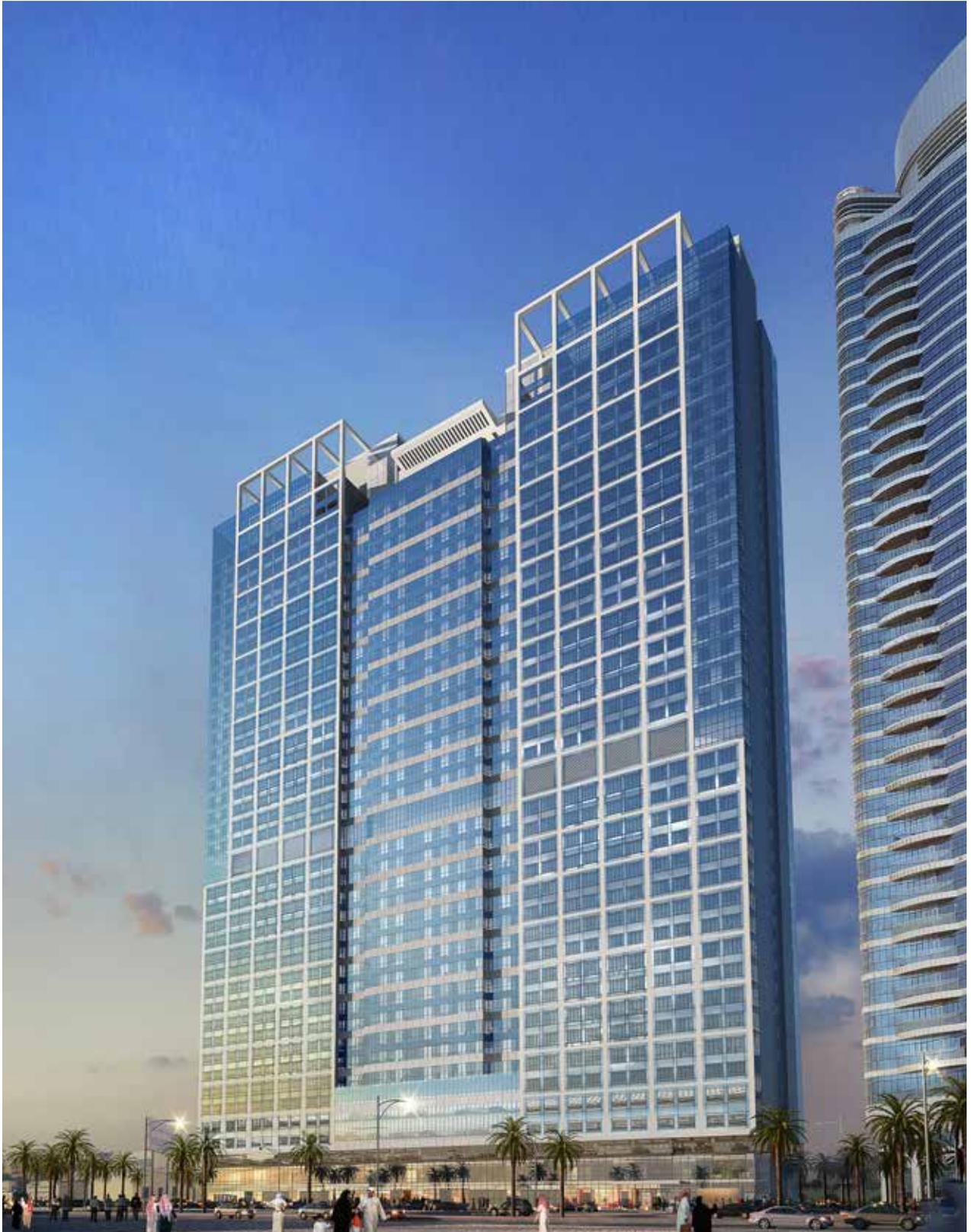


**CITY OF LIGHTS, REEM ISLAND, ABU DHABI, UAE**  
Client: **Shaikh Tahnoun, Royal Group**

**PROJECT REFERENCES**  
**ALUBOND U.S.A FR EUROCLASS B**



**FERRARI WORLD YAS MARINA, ABU DHABI, UAE**  
Contractor: **SIXCO**



**MEENA TOWER, ABU DHABI, UAE**  
Consultant: **Dewan Architects & Engineers**

**PROJECT REFERENCES**  
**ALUBOND U.S.A FR EUROCLASS B**



**AMITY SCHOOL, ABU DHABI, UAE**  
Consultant: **Dewan Architects & Engineers**



**LUSAIL SPORTS CLUB, QATAR**  
Consultant: **KEO International Consultant**



## Certificate of Compliance



You have been awarded:

### Intertek Warnock Hersey Mark for Building Panels

ASTM E84 (2014): NFPA 285 (2012): ASTM D1929 (2014)

Certificate number: WHI16 – 26553701

This is a certificate of conformity to certify that the bearer has successfully completed the requirements of the above scheme which include the testing of products, the initial assessment of their Factory Production Control and are subject to continuing annual assessments of their continued Factory Production Control compliance and testing of samples of products taken from production (as applicable to the scheme) and has been registered within the scheme for the products detailed in the accompanying schedule.

**Organization:**  
**Eurocon Building Industries FZE (Group of Mulk Holdings International)**

P.O. Box 42642  
 Hamriya Free zone - Sharjah, United Arab Emirates

**Product: Eurocon - Alubond USA - FR Euroclass B Aluminium Composite Panel**

**SPEC ID 35247**

**For details related to results and allowable configurations, see Appendix A (page 2 of 2 of this certificate)**

**Certification body: Intertek Testing Services NA, Inc.**  
**Initial registration: December 04, 2016**  
**Date of expiry: December 03, 2021**  
**Issue status: 3**

Dustin Behling		12/04/2016
Certification Coordination Manager	Signature	Date
Name	Signature	Date

www.intertek.com

**Registered address:**  
 Intertek Testing Services NA, Inc. 545 E. Algonquin Rd., Arlington Heights, IL 60005 USA

The certificate and schedule are held in force by regular annual surveillance visits by Intertek Testing & Certification Ltd and the reader or user should contact Intertek to validate its status. This certificate remains the property of Intertek Testing & Certification Ltd and must be returned to them on demand. This Certificate is for the exclusive use of Intertek's Client and is provided pursuant to the Certification agreement between Intertek and its Client. Intertek's responsibility and liability are limited to the terms and conditions of the agreement. Intertek assumes no liability to any party, other than to the Client in accordance with the agreement, for any loss, expense or damage occasioned by the use of this certificate. Only the Client is authorized to permit copying or distribution of this certificate and then only in its entirety. Use of Intertek's Certification mark is restricted to the conditions laid out in the agreement. Any further use of the Intertek name for the sale or advertisement of the tested material, product or service must first be approved in writing by Intertek. Initial Factory Assessments and Follow up Services are for the purpose of assuring appropriate usage of the Certification mark in accordance with the agreement, they are not for the purposes of production quality control and do not relieve the Client of their obligations in this respect.

**Intertek LISTINGS: NFPA 285 - Passed, ASTM E84 - Class A, ASTM D1929 - Self ignition more than 450°C**

**Alubond Europe d.o.o.**

Nemanjina 130  
26320 Banatski Karlovac  
Serbia  
Tel: +381 13 652 852 Fax: +381 13 652 852  
e-mail: info@alubondeurope.com  
website: www.alubond.com



**Agreement Certificate**  
**13/5004**  
**Product Sheet 2**

**ALUBOND CLADDING**

**ALUBOND U.S.A FR-B PVDF COATED COMPOSITE ALUMINIUM CLADDING SHEET**

This Agreement Certificate Product Sheet<sup>(1)</sup> relates to Alubond U.S.A FR-B PVDF Coated Composite Aluminium Cladding Sheet, for use as external cladding or internal lining.

(1) Hereinafter referred to as 'Certificate'.

**CERTIFICATION INCLUDES:**

- factors relating to compliance with Building Regulations where applicable
- factors relating to additional non-regulatory information where applicable
- independently verified technical specification
- assessment criteria and technical investigations
- design considerations
- installation guidance
- regular surveillance of production
- formal three-yearly review.



**KEY FACTORS ASSESSED**

**Strength and stability** — the product can resist the surface loadings normally encountered by claddings or linings in the UK (see section 6).

**Resistance to mechanical damage** — the product has satisfactory resistance to mechanical damage (see section 8).

**Properties in relation to fire** — the product is not classified as 'non-combustible', but can achieve a B-s1, d0 classification to BS EN 13501-1 : 2007 (see section 10).

**Weatherightness** — the product has adequate resistance to the passage of moisture (see section 12).

**Durability** — under normal conditions the product will perform effectively as an external cladding with an ultimate life of at least 30 years. The coating will retain a good appearance for at least 20 years in non-corrosive environments and at least 15 years in severe industrial environments (see section 14).

The BBA has awarded this Certificate to the company named above for the product described herein. This product has been assessed by the BBA as being fit for its intended use provided it is installed, used and maintained as set out in this Certificate.

On behalf of the British Board of Agrément

Date of First issue:	Simon Wroe	Claire Curtis-Thomas
Originally certificated on	Head of Approvals — Materials	Chief Executive

The BBA is a UKAS accredited certification body — Number 113. The schedule of accreditation for product certification is available in pdf format via the UKAS link on the BBA website at www.bbacerts.co.uk

**THIS IS NOT A VALID AGRÉMENT CERTIFICATE. THE BBA ACCEPTS NO RESPONSIBILITY NOR LIABILITY FOR ANY CONCLUSIONS DRAWN FROM, NOR ANY DECISIONS BASED ON, THIS DOCUMENT.**




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**CERTIFICATE OF APPROVAL**  
**No CF 5061**

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This is to certify that, in accordance with  
 TS00 General Requirements for Certification of Fire Protection Products  
 The undermentioned products of

**EUROCON BUILDING INDUSTRIES (MULK HOLDINGS FZC)**

**P.B. 42642 Hamriyah Free Zone Sharjah UAE**  
 Tel: +97165262202 Fax: +97165262203

Have been assessed against the requirements of the Technical Schedule(s)  
 denoted below and are approved for use subject to the conditions  
 appended hereto:

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CERTIFIED PRODUCT	TECHNICAL SCHEDULE
Alubond usa FR Euroclass B (4mm and 6mm products)	TS19 Class 0 / Class 1 (BS)
See annex 1 for further product information	

Signed and sealed for and on behalf of Exova (UK) Limited trading as Warrington Certification



Paul Duggan  
 Certification Manager

Issued: 1<sup>st</sup> March 2012  
 Reissued: 26<sup>th</sup> September 2017  
 Valid to: 25<sup>th</sup> September 2022

Page 1 of 6






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This certificate is the property of Exova (UK) Limited trading as Warrington Certification  
 Reg. Office: Exova (UK) Limited, Lochend Industrial Estate, Newbridge, Midlothian EH28 8PL United Kingdom. Co. Reg. No. SC070429

**EXOVA LISTING: BS 476 Part 6-class 0, Part 7 - Class 1**

# CERTIFICATION ALUBOND U.S.A FR EUROCLASS B



**إدارة السلامة الوقائية - قسم إمتحان الشركات**

**ترخيص وكيل - بإمارة دبي**

رقم الترخيص: K25  
سنة الترخيص: 2018  
عدد التراخيص: (4 - 1)

تم اصدار الترخيص استناداً إلى القرار الوزاري رقم (24) لسنة 2012 ، في شأن تنظيم خدمات الدفاع المدني

اسم الشركة	يوروكون للتجارة	رقم الرخصة	660724	رقم السجل	1084359
اسم صاحب الترخيص	فاطمة اسماعيل احمد الحاج علي الفارمزي	الجنسية	الامارات	الجنسية	الامارات
أطراف الرخصة	***	الجنسية	***	الجنسية	***
رقم الهاتف	06-5262202	رقم الفاكس	06-5262203	ص.ب:	49990
عنوان الشركة	مكتب رقم 706 احمد محمد الكاظم - بر دبي - منقول رقم القطعة 127-975				
الموقع / البريد الالكتروني	ismail@mulkholdings.com				
تأسست بتاريخ	2014/04/03م	تاريخ الإصدار	2018/02/11م	تاريخ الانتهاء	2019/02/14م
عدد المعدات والأجهزة المعتمدة	8				
عدد المهندسين المعتمدين	0				

يعتمد/عن مدير الإدارة العامة للدفاع المدني/دبي

www.dcd.gov.ae

للمطوارئ  
Emergency  
997

أن تكون دولة الإمارات العربية المتحدة من أفضل دول العالم في تحقيق الأمان والسلامة

## Dubai Civil Defense Approval

**حكومة دبي**  
GOVERNMENT OF DUBAI

**CERTIFICATE OF PRODUCT CONFORMITY**

Dubai Central Laboratory Department (DCLD) of Dubai Municipality,  
hereby attests that the product(s)

**Alubond USA – FR Euroclass B ALUMINIUM COMPOSITE PANEL 4 mm**  
**Alubond USA – FR Euroclass B ALUMINIUM COMPOSITE PANEL 6 mm**

(Details as per the attached Scope of Certification)  
manufactured by:  
**EUROCON BUILDING INDUSTRIES-FZE**  
**HAMRIYA FREE ZONE – SHARJAH – UAE**

have been assessed in accordance with DCLD Document Ref. No. RD-DP21-2001 (IC) "General Rules for DM third party product certification system through factory assessment" and TAR 122, and were found in conformity with the specification:

Accordingly, DCLD hereby authorizes the above manufacturer  
to affix the DCL Product Conformity Mark to the above-mentioned product(s).

for / ENGR. AMIN AHMED AMIN  
Director, Dubai Central Laboratory Department  
Dubai Municipality

Verify:

Certificate No: TAC - 122  
Valid Until: 07 July 2018

Current Issue Date: 08 July 2017  
Original Issue Date: 08 July 2012

The attached Scope of Certification bearing the same Certificate No. forms an integral part of this Certificate.  
This Certificate is an electronic document, subject to the Terms and Conditions of the Product Certification System and shall not be reproduced except in full.

F-IC-2031 REV 11

## Dubai Central Laboratory Certification of Approval

**CERTIFICATION**  
**ALUBOND U.S.A FR EUROCLASS B**



**THOMAS BELL-WRIGHT  
INTERNATIONAL CONSULTANTS**



In accordance with UKAS accreditation to ISO 17065  
Certification is Hereby Granted

to

*Eurocon Building Industries FZE*  
*(a subsidiary of Mulk Holdings F.Z.C Group, Sharjah UAE)*  
P.O Box 42642  
*Hamriyah Free Zone, Sharjah, U.A.E (United Arab Emirates)*

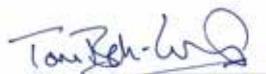
for

**"Alubond® USA FR-Euro Class B"**  
**4-mm thick Aluminum Composite Material**

which, subject to limitations described on the following pages and  
continued listing on [www.tbwcert.com](http://www.tbwcert.com), complies with Product Certification  
Scheme SD03 Exterior Wall Assemblies, Cladding, Curtain Walls, Building  
Materials, Products and Assemblies

In witness whereof this Certificate is issued this 27<sup>th</sup> day of February 2017



  
Thomas F. Bell-Wright  
Certification Director

  
Nick J. Purcell  
Certification Manager

Certificate Number: TBW0300153

Initial registration: February 27, 2017  
File Name: QL115 Eurocon Building Industries FR Euroclass B

Issued: February 27, 2017

Expiration: February 26, 2020  
Save Date: 27/02/17 8:54 AM

This certificate and schedules are held in force by regular Factory Inspections by Thomas Bell-Wright International Consultants (TBWIC). Refer to [www.tbwcert.com](http://www.tbwcert.com) or contact TBWIC Fire Compliance Division to validate the current status of Certification. This certificate remains the property of THOMAS BELL-WRIGHT INTERNATIONAL CONSULTANTS, PO BOX 26385, DUBAI, UAE.

Tel: +971 4 821 5777, Email: [certification@bell-wright.com](mailto:certification@bell-wright.com). Web: [www.bell-wright.com](http://www.bell-wright.com) F 19 Scheme Certificate Issue 5, Dec 2016

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**THOMAS BELL WRIGHT LISTINGS: ASTM E 84(CLASS A),  
ASTM D 1929(Self Ignition More than 450°C),  
EN 13501-1:2007(Class B, S1,d0)**

**CERTIFICATION**  
**ALUBOND U.S.A FR EUROCLASS B**



**THOMAS BELL-WRIGHT  
INTERNATIONAL CONSULTANTS**  
In accordance with UKAS accreditation to ISO 17065  
Certification is Hereby Granted

to

*Eurocon Building Industries FZÆ*  
*(a subsidiary of Mulk Holdings Group, Sharjah UAE)*  
*PO Box 42642, Hamriyah Free Zone, Sharjah UAE*

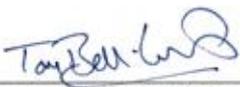
for

**"Alubond® U.S.A. FR-Euroclass B"**  
**4mm thick Aluminium Composite Material**  
**Non-Load-Bearing Exterior Wall Cladding System**  
Test Method: NFPA 285-2012 Edition  
(System Designation: A221H61-4)

which, subject to limitations described on the following pages and continued listing on [www.tbwcert.com](http://www.tbwcert.com), complies with Product Certification Scheme *SD03 Exterior Wall Assemblies, Cladding, Curtain Walls, Building Materials, Products, and Assemblies*

In witness whereof this Certificate is issued this 31<sup>st</sup> day of October 2017



  
Thomas F. Bell-Wright  
Certification Director

  
Nick Purcell  
Certification Manager

**Certificate number: TBW0300245**

Initial registration: October 31, 2017  
File Name: RD109 Eurocon Building Industries NFPA 285 4mm

Issued: October 31, 2017

Expiration: October 30, 2020  
Save Date: 31/10/17 8:09 AM

This certificate and schedules are held in force by regular Factory inspections by Thomas Bell-Wright International Consultants (TBWIC). Refer to [www.tbwcert.com](http://www.tbwcert.com) or contact TBWIC Fire Compliance Division to validate the current status of Certification. This certificate remains the property of THOMAS BELL-WRIGHT INTERNATIONAL CONSULTANTS, PO BOX 26385, DUBAI, UAE.  
Tel: +971 4 821 5777, Email: [certification@bell-wright.com](mailto:certification@bell-wright.com). Web: [www.bell-wright.com](http://www.bell-wright.com) F 19 Scheme Certificate Issue 5, Dec 2016  
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**THOMAS BELL WRIGHT LISTINGS: NFPA 285-Passed**



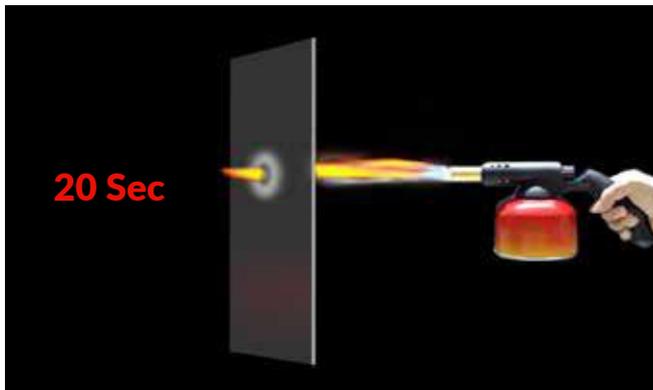
# FIRE PERFORMANCES



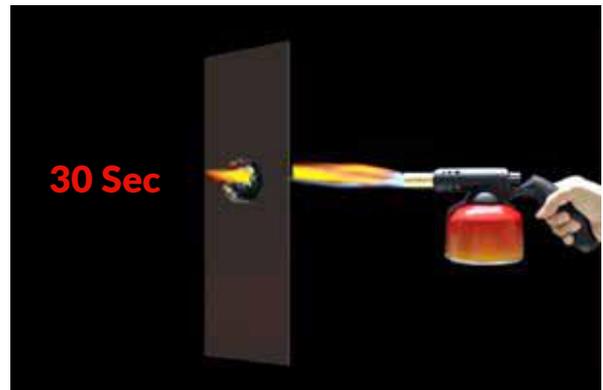
**NON COMBUSTIBLE COMPOSITE PANELS**

A panel burning test was conducted with direct flame at a temperature of 1500 °C on five different panels. The time the panels withstood fire was recorded as follows.

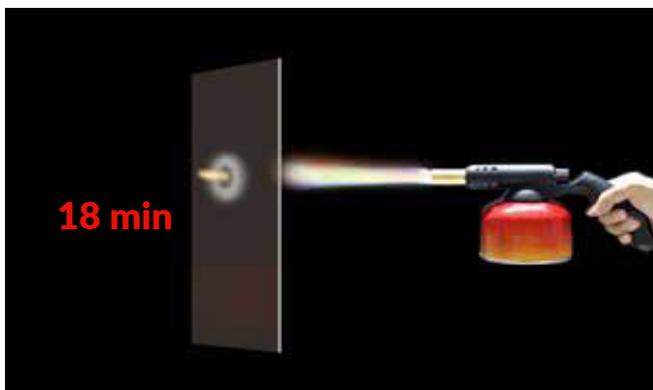
Panels	Time withstood by Panel
LDPE Core - ACP	20 Seconds
Solid Aluminium	30 Seconds
B Core -ACP	18 Minutes
A2 Core -ACP	30 Minutes
Honeycomb Core A2 -ACP	55 Seconds



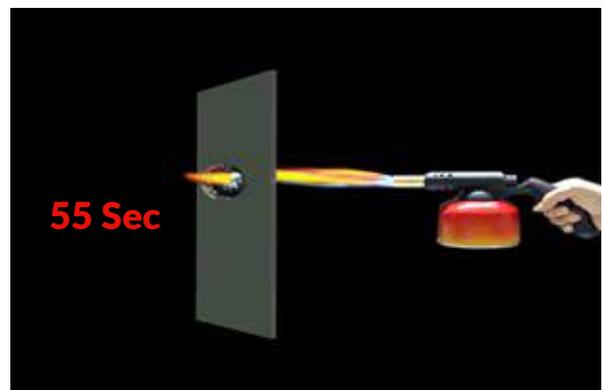
**LDPE CORE - ALUMINIUM COMPOSITE PANEL FIRE PENETRATED IN 20 SECONDS**



**SOLID ALUMINIUM PANEL FIRE PENETRATED IN 30 SECONDS**



**B CORE - ACP PANEL - FIRE PENETRATED IN 18 MINUTES**



**HONEYCOMB PANEL - A2 - FIRE PENETRATED IN 2 MINUTES**



**A2 MINERAL CORE - ACP PANEL - FIRE PENETRATED IN 30 MINUTES**

# EN 13501 - PART 1 (NON COMBUSTIBILITY TEST)



A full classification serves as the standard of evaluation for the reaction to fire of construction and building materials.

EN13501- Part 1 test consists of EN 13823 and BS EN ISO 1716 tests.



EN 13501 - PART ONE : EN ISO 1182  
(NON COMBUSTIBILITY TEST)



EN 13501 PART TWO : EN 13823 - SINGLE  
BURNING ITEM IN A ROOM



EN 13501 PART THREE : SMALL  
FLAME ATTACK



EN 13501 PART FOUR : EN ISO 9239-1 WIND  
OPPOSED HORIZONTAL SPREAD OF FLAME



# NFPA 285: 2012 STANDARD TEST ALUBOND U.S.A (FR-A2, FR-B) WITH ABTI SUBSTRUCTURE SYSTEM



Alubond (Alubond U.S.A A2 & Alubond U.S.A FR Euroclass B) undergoing the NFPA 285 Test in two International Third Party Laboratories Intek USA and Thomas Bell-Wright International Consultants, U.A.E



**NFPA 285 PANEL FACES  
PRIOR TO FIRE TEST.**



**EXTERIOR FACE AT 25  
MINUTES OF THE TEST.**



**END OF THE TEST**



**WALL CAVITY IN WALL ASSEMBLY  
AFTER FIRE TEST**

**FIRE TEST FOR  
RUSSIAN GOST R CERTIFICATE**



Alubond (Alubond U.S.A FR-A2 & Alubond U.S.A FR Euroclass B) has undergone the GOST R Certification in Russia



**FULL FIRE IN BOTH FLOORS -  
TEMPERATURE 850 °C**



**FIRE STOPPED AFTER 60 MINUTES ALL  
PANELS WITHOUT DAMAGE**



**ALUBOND PANELS – REMOVED  
FROM WALL ASSEMBLY**



**PANELS AFTER TEST ON THE GROUND  
TO CHECK CONDITION**

**ASTM E84-15B: STANDARD TEST METHOD  
FOR SURFACE BURNING CHARACTERISTICS  
OF ALUBOND U.S.A (FR-A2, FR-B)**



**STEINER TUNNEL FIRE MACHINE**



**FIRE EXPOSED INSIDE TUNNEL**



**CORE BEFORE THE TEST FIRE SIDE**



**CORE AFTER THE TEST  
(LOCATED NEAR THE FIRE END)**



**CORE AFTER THE TEST  
(LOCATED NEAR THE EXHAUST END)**



# OUR APPROVED SUBSTRUCTURE SYSTEMS



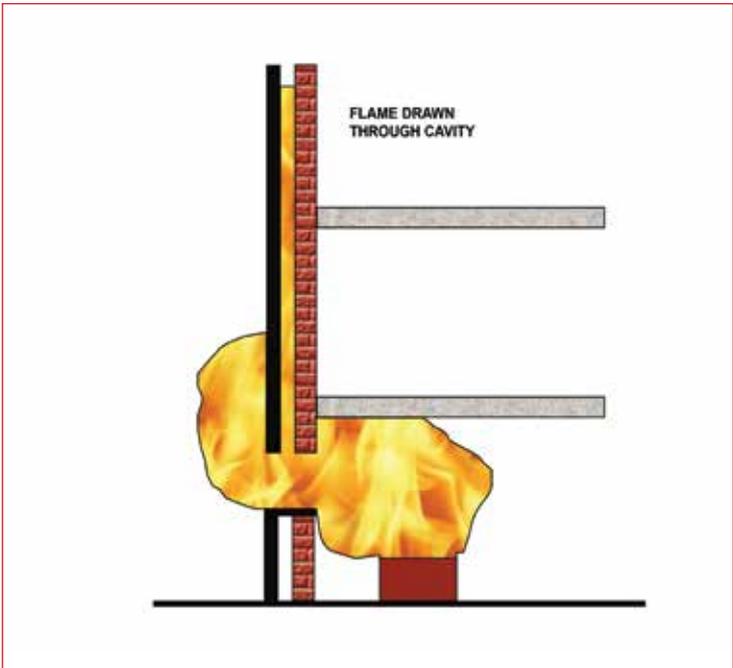
## NON COMBUSTIBLE COMPOSITE PANELS

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Information: For more Alubond USA approved systems, check the link:  
[www.tbwcert.com](http://www.tbwcert.com) (Company Name: Eurocon building industries FZE)

S.NO	ALUBOND USA PRODUCTS REF	CERTIFIED SYSTEM REF .DETAILS	CHANGES OF ACCESSERIES INVOLVED IN SYSTEMS
1	<b>4mm Thick Alubond USA FR-A2 (Mechanical closed Joint)-TK</b>	TBW0300137.2	Sealant-Dowcorning 700, GI "U"Channel, insulation 50mm thick and 75 kg/m3 Density Fujerah Rock wool
2	<b>4mm Thick Alubond USA FR-A2(Mechanical closed Joint)</b>	TBW0300155	Sealant-INCA2460, mineral wool filler, Insulation 50mm thick and 50 kg/m3 Density Fujerah Rock wool
3	<b>4mm Thick Alubond USA FR-A2 (Open Joint)</b>	TBW0300156	Special Aluminium Profiles with Insulation 50mm thick and 50 kg/m3 Density Fujairah Rock wool
4	<b>4mm Thick Alubond USA FR-A2 (Mechanical closed Joint)</b>	TBW0300165 (3hRS Fire rated Assembly )	Sealant-INCA2460, mineral wool filler, Insulation 50mm thick and 50 kg/m3 Density Fujairah Rock wool
5	<b>4mm Thick Alubond USA FR-A2 (Mechanical closed Joint)</b>	TBW0300232	Sealant-Tremco, Al "U" Channel, Insulation 50mm thick and 24 kg/m3 Density Knauf glass wool with Tube shape Runner
6	<b>6mm Thick Alubond USA FR-A2 (Mechanical closed Joint)</b>	TBW0300212	Sealant-Ever build 825 weather, Al "U" Channel, Insulation 50mm thick and 36 kg/m3 Density Knauf glass wool
7	<b>4mm Thick Alubond USA FR-Euroclass B (Mechanical closed Joint)</b>	TBW0300245	Sealant-ever build 825 weather, Al "U" Channel, Insulation 50mm thick and 36 kg/m3 Density Knauf glass wool
8	<b>4mm Thick Alubond USA FR-Euroclass B (Open Joint)</b>	TBW0300129.2	Special Aluminum Profiles with Insulation 50mm thick and 50 kg/m3 Density Fujairah Rock wool
9	<b>6mm Thick Alubond USA FR-Euroclass B (Mechanical closed Joint)</b>	TBW0300138	Sealant-Dow corning 700, GI "Channel, insulation 50mm thick and 75 kg/m3 Density Fujairah Rock wool

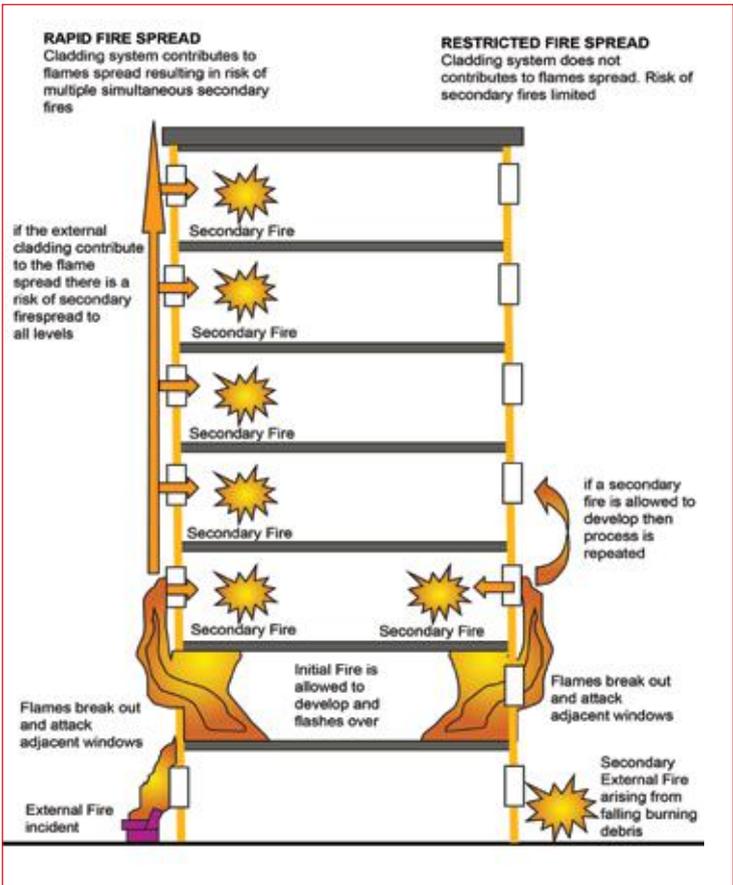
# TUNNEL EFFECT DUE TO CAVITY CREATED BY SEALED SILICONE JOINTS



## Cavities

- Either Part of Silicone Joints System or Created by de lamination when fire burns the skin and core of ACP.
- Flames in cavities can extend 5 to 10 times original length regardless of materials present.

# EXTERNAL FIRE SPREAD

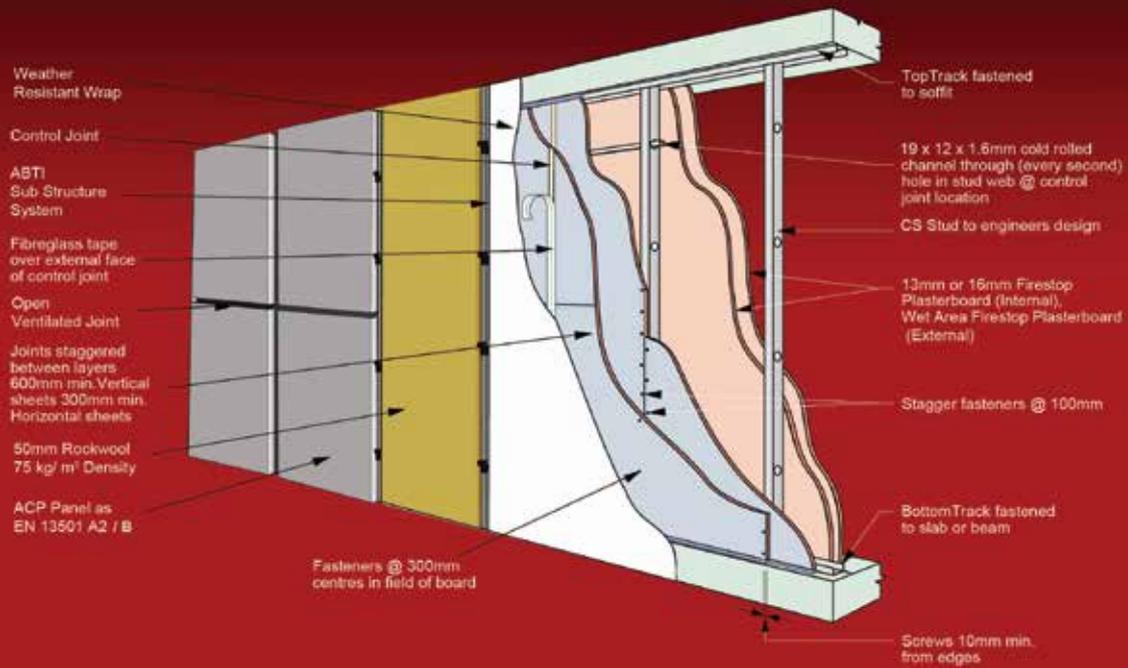


- Fires allowed to develop may flash over and break out through windows.
- Flames spread up over or through the cladding.
- Flames can extend over 2m above window opening. Regardless of cladding materials.
- If fire re-enters building secondary fires may then develop.

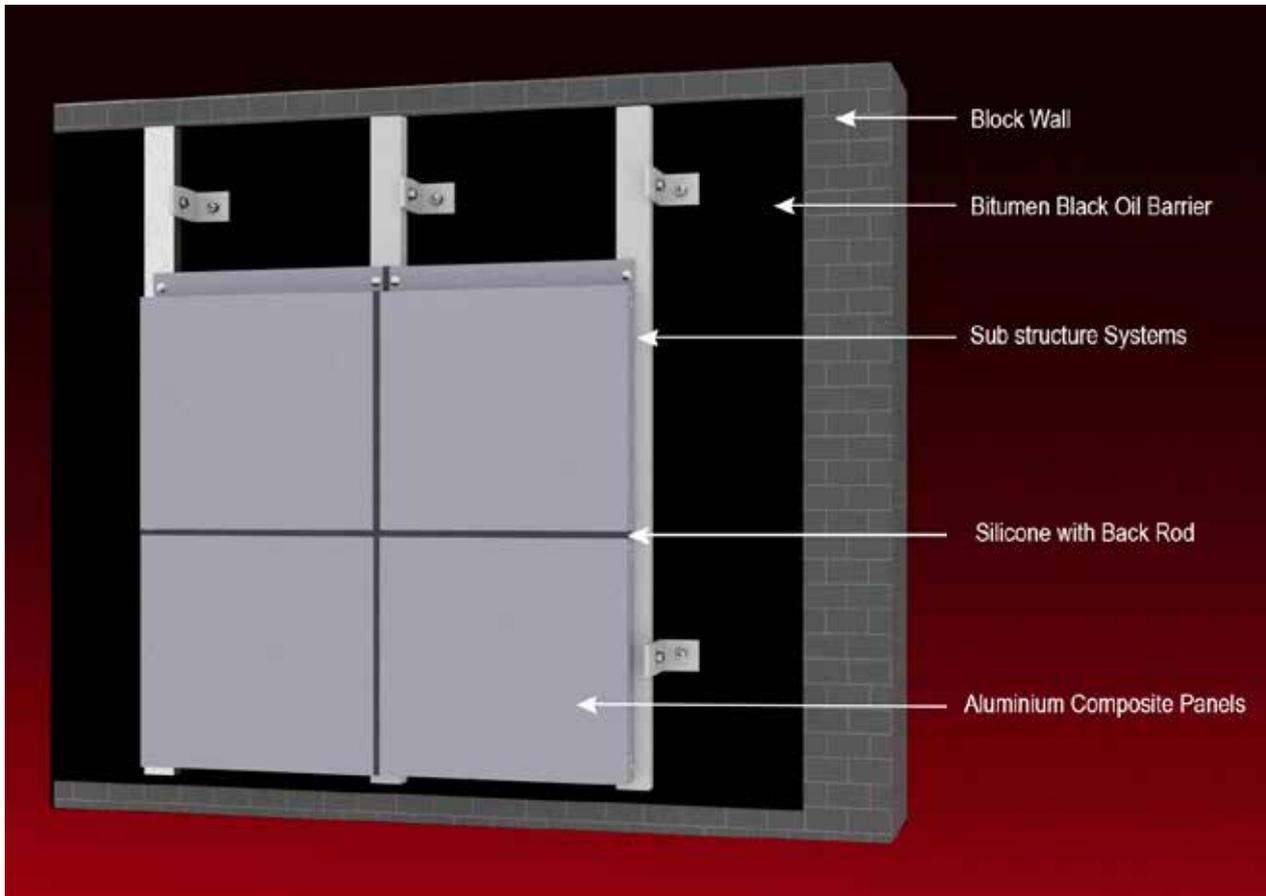
**120 MINUTES RATED FIRE WALL WITH ALUBOND U.S.A FR-A2 ACP CLADDING**



**120 MINUTES RATED FIRE WALL WITH A2/B ALUBOND STONE PANEL CLADDING**



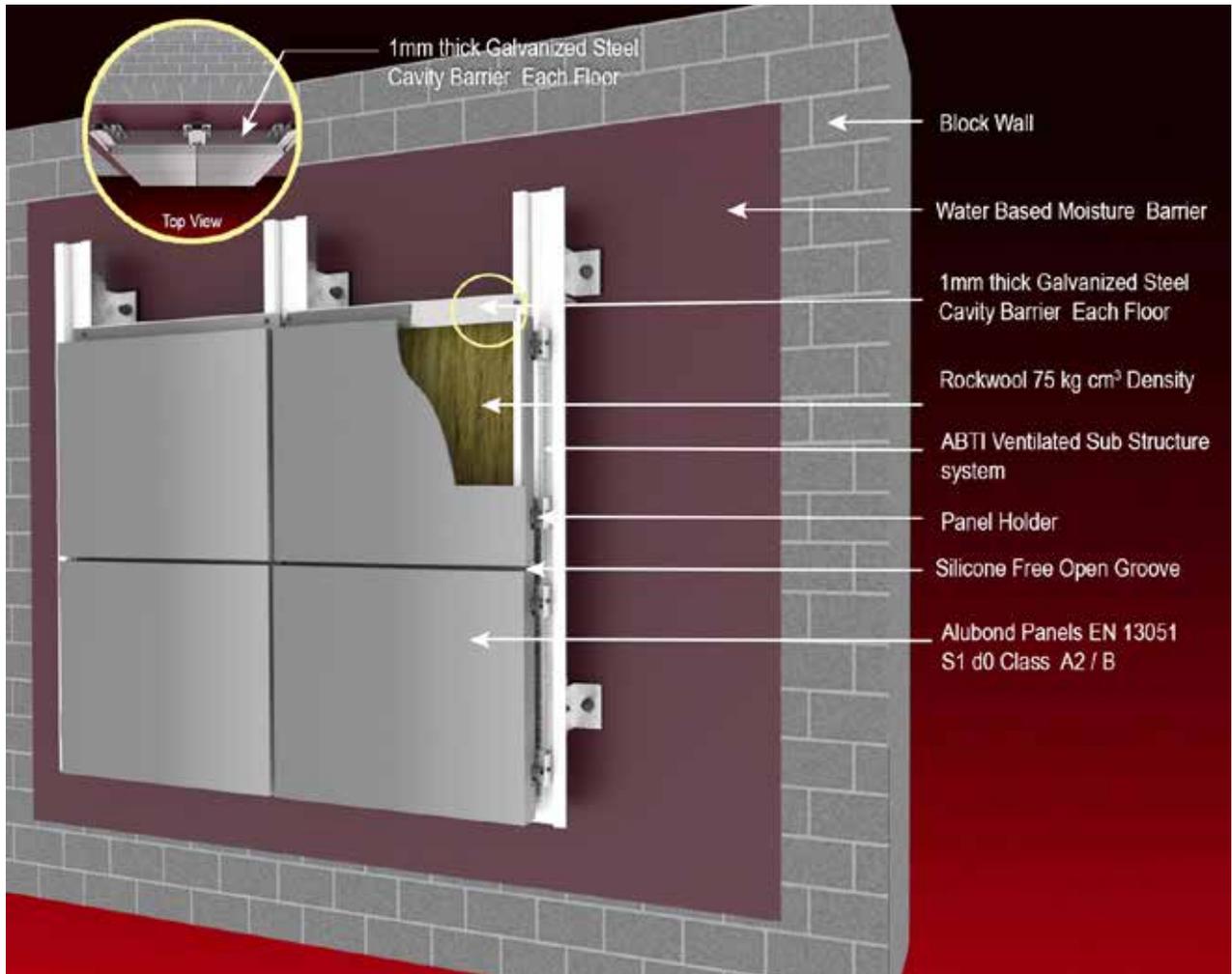
## High LDPE Core Panels with Insulation & Sealed Silicone System With ASTM E119 Fire Wall



Four primary reasons for spread of fire in a typical LDPE core ACP Cladded Buildings in UAE & Worldwide

- The foam backer rod is one of the first to ignite and burns the polyethylene sealant. Fire moves swiftly through the continuous sealant and backer rod aided by bitumen paint.
- The cavity caused due to sealed façade and lack of cavity barrier, creates a tunnel effect for fire to spread up the floors very quickly.
- The LDPE core of the aluminium composite panel and aluminium skin both melt and droplets contribute to further spread of fire
- The fire spreads both from the back of the facade and front of the façade aided by winds and cavities and further fuelled by droplets of LDPE and falling debris of burning panels .
- No wonder we see buildings engulfed in fire within minutes !

## Silicone Free Open Groove NFPA 285 Compliant Ventilated Substructure System Certified By Third Party



Usage of super fire retardant Alubond - Stone Panels instead of highly flammable LDPE core panels.

- Instead of Bitumen the wall is coated with fire rated moisture free paint
- ABTI system is silicon free open groove system thereby not using backer rods and sealants which aid propagation of fire.
- Cavity barrier is installed at regular intervals depending on the size of the building.

Use of Alubond U.S.A FR-A2 combined with ABTI Open Groove Ventilated substructure system provides the solution for a fire safe cladding.



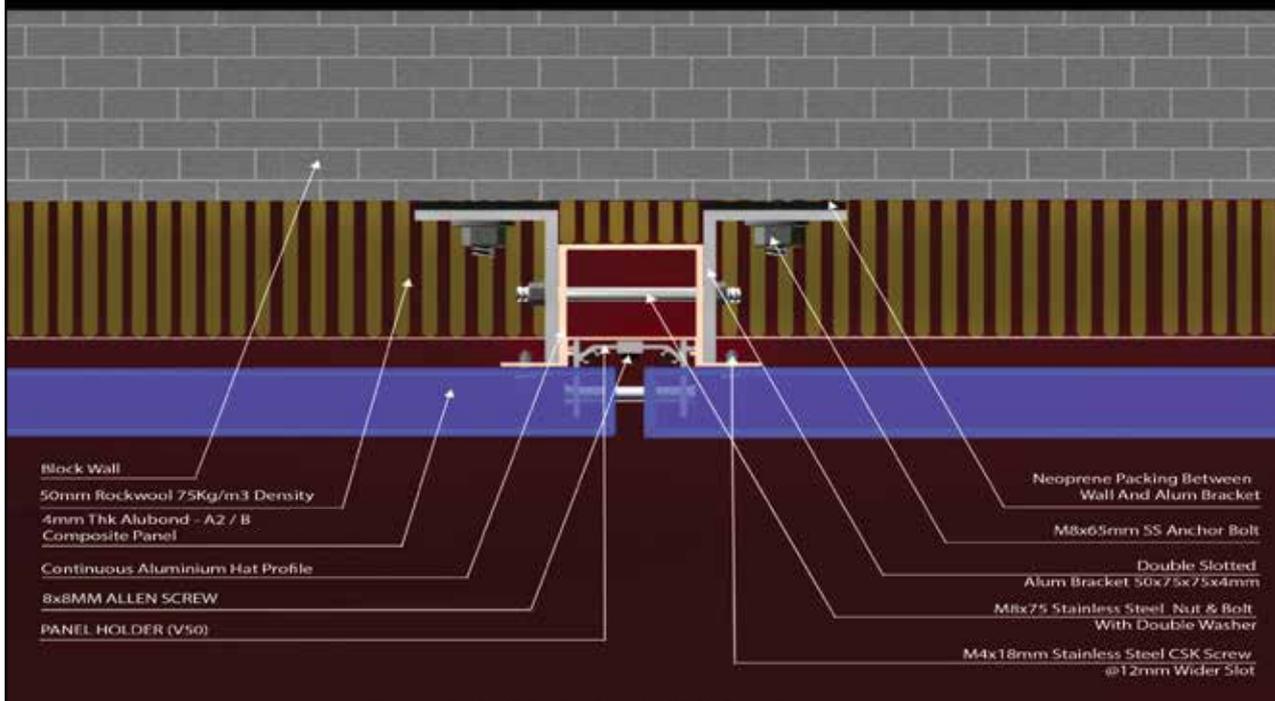
# SILICONE FREE VENTILATED OPEN GROOVE SUBSTRUCTURE



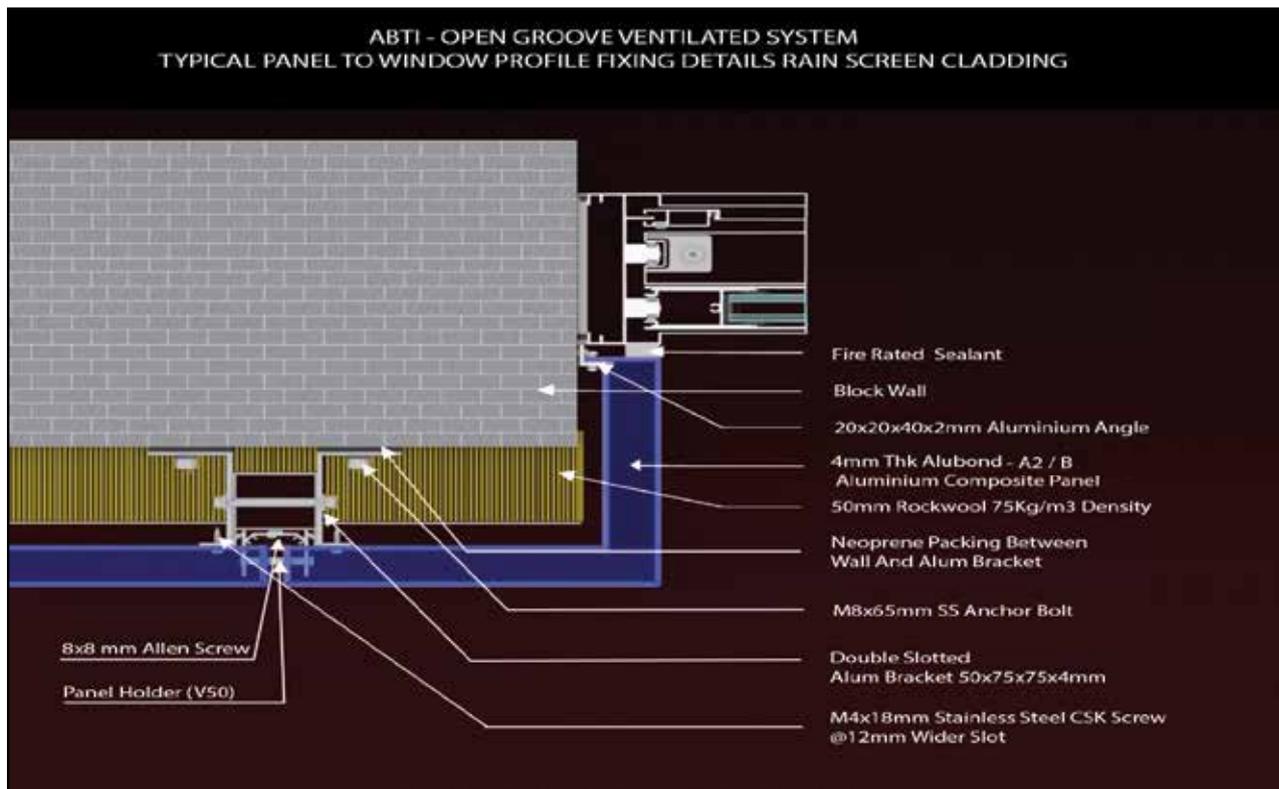
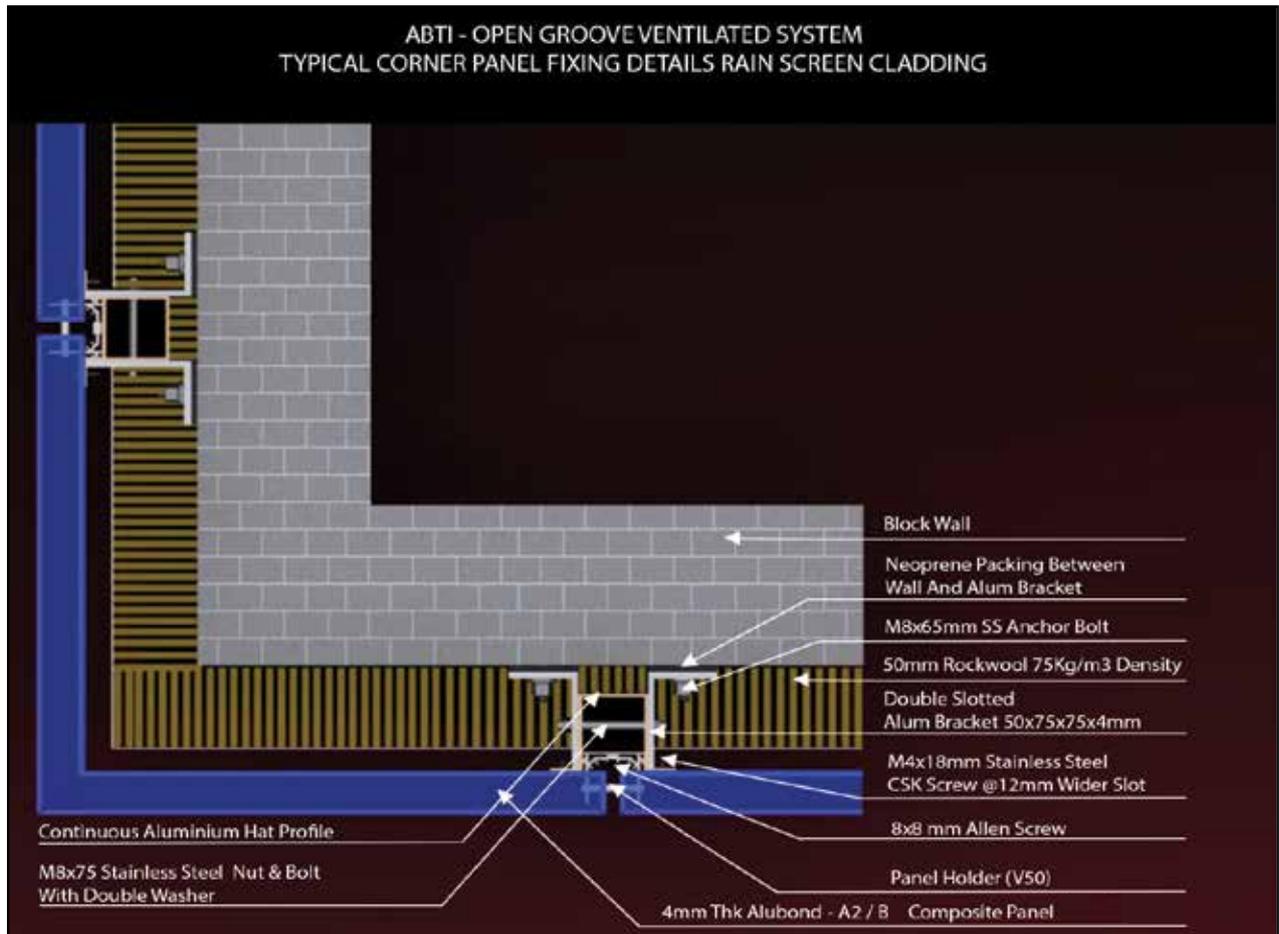
**ABTI - OPEN GROOVE VENTILATED SYSTEM WITH CAVITY BARRIER EACH FLOOR  
TYPICAL PANEL VERTICAL FIXING DETAILS RAIN SCREEN CLADDING**



**ABTI - OPEN GROOVE VENTILATED SYSTEM  
TYPICAL HORIZONTAL FIXING DETAILS RAIN SCREEN CLADDING**

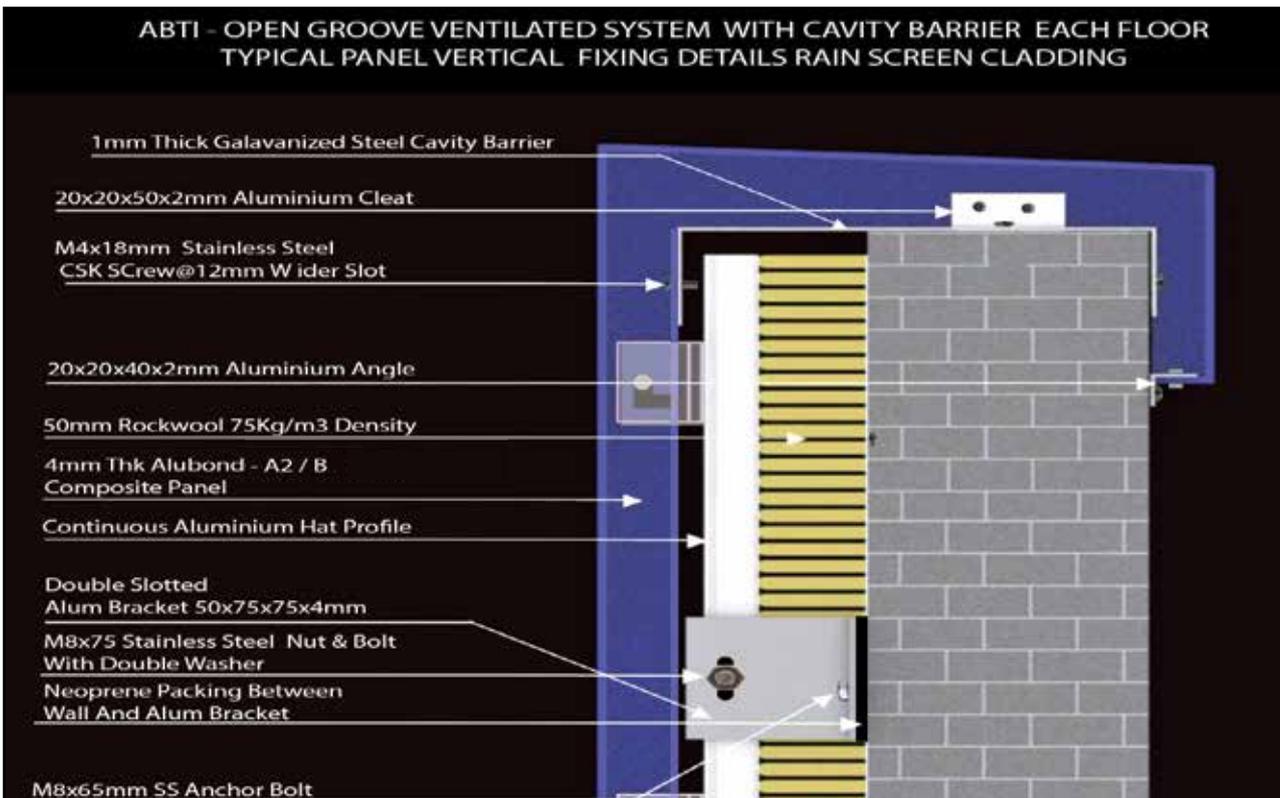
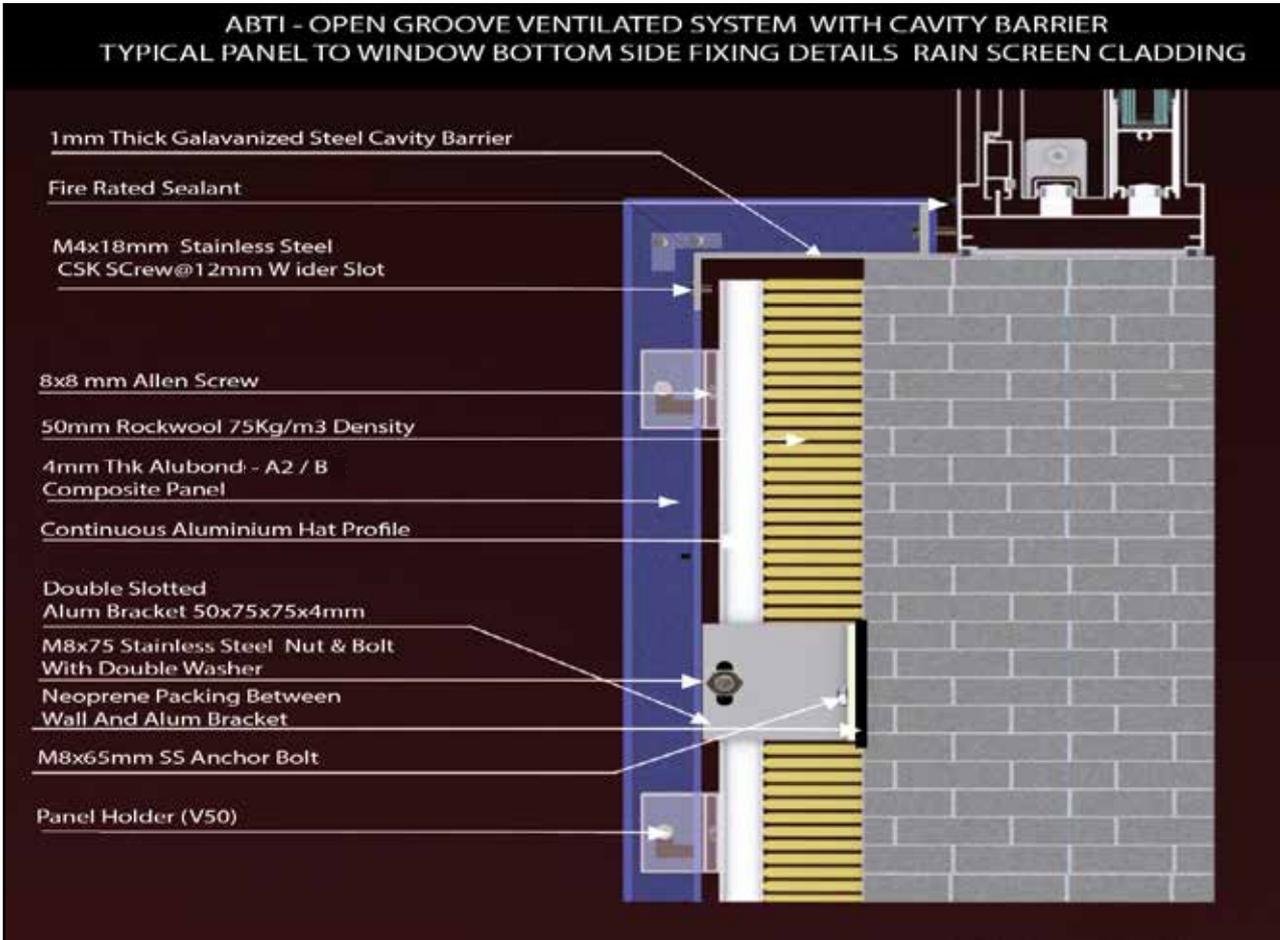


# SILICONE FREE VENTILATED OPEN GROOVE SUBSTRUCTURE

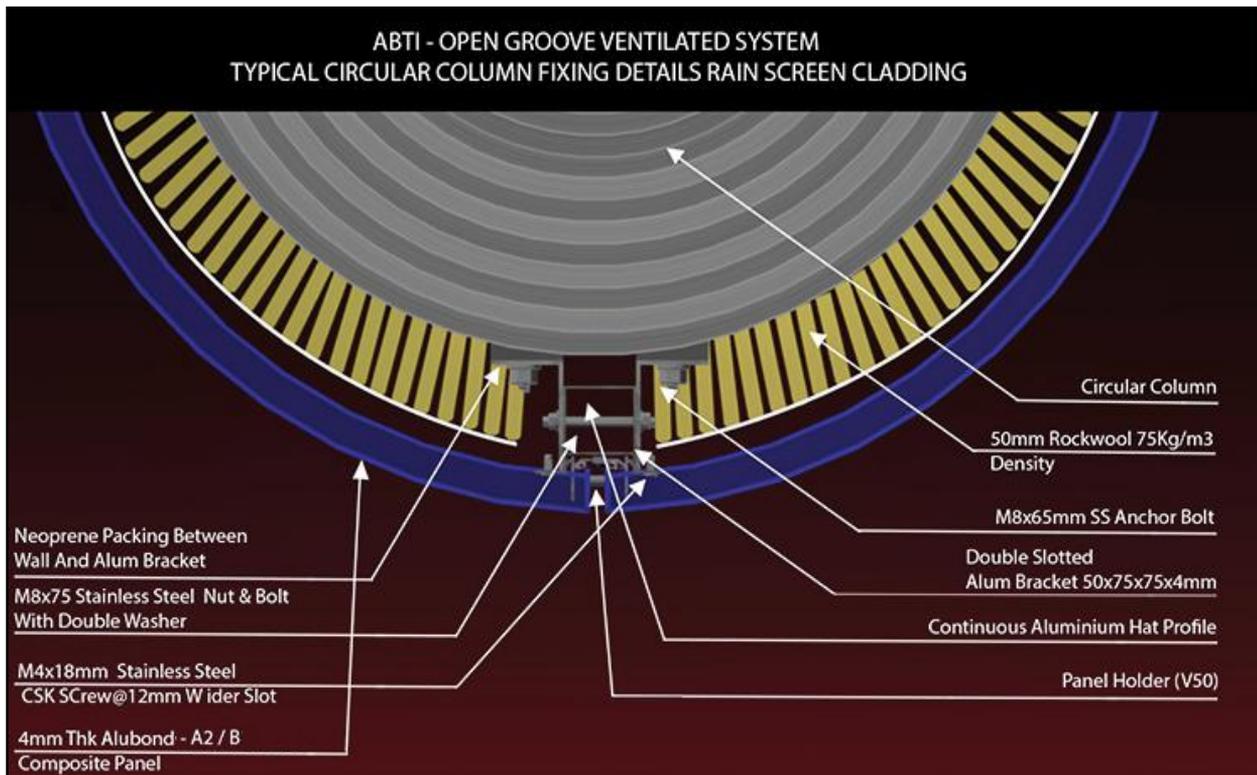
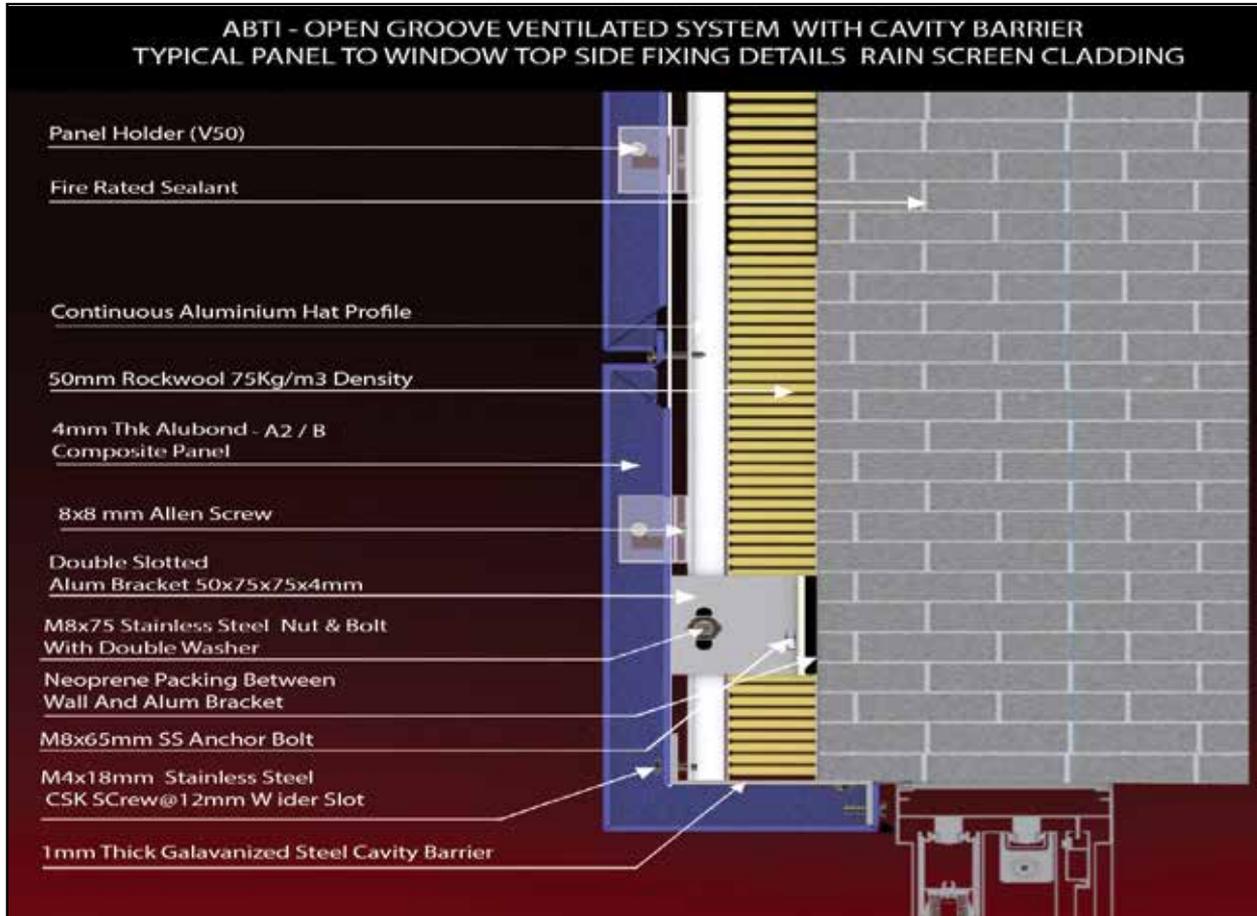




# SILICONE FREE VENTILATED OPEN GROOVE SUBSTRUCTURE



# SILICONE FREE VENTILATED OPEN GROOVE SUBSTRUCTURE





**Alubond**<sup>®</sup>  
U.S.A  
Fire Rated Metal Composites

NO  
MORE  
FIRE



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